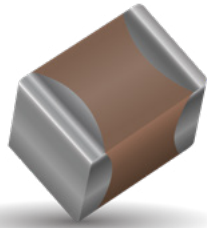


X7S Dielectric, KGM Series

General Specifications



GENERAL DESCRIPTION

X7S formulations are called "temperature stable" ceramics and fall into EIA Class II materials. Its temperature variation of capacitances within $\pm 22\%$ from -55°C to $+125^{\circ}\text{C}$. This capacitance change is non-linear.

Capacitance for X7S varies under the influence of electrical operating conditions such as voltage and frequency.

X7S dielectric chip usage covers the broad spectrum of industrial applications where known changes in capacitance due to applied voltages are acceptable.

HOW TO ORDER

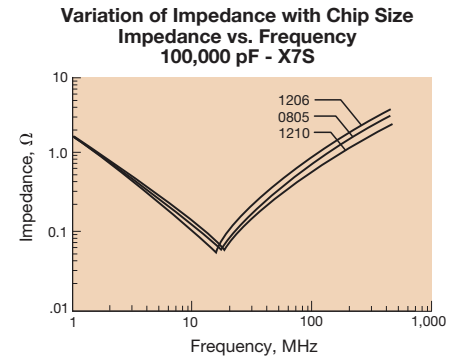
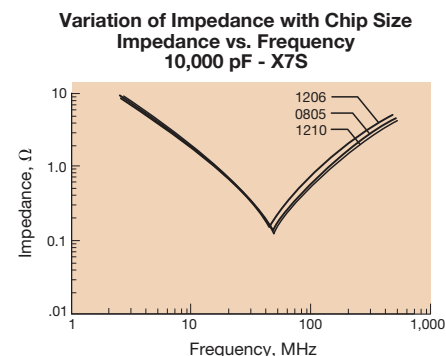
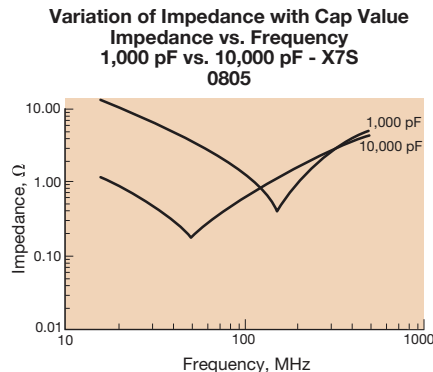
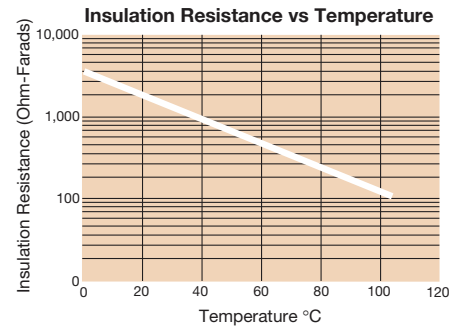
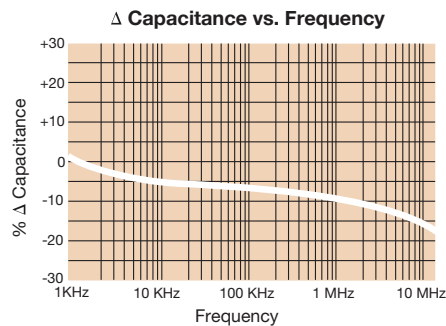
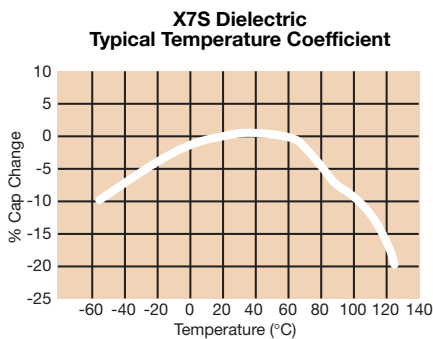
KGM	05	A	S7	0G	104	M	N
Series General Purpose Tin/Nickel Finish	Size 05 = 0402 15 = 0603 21 = 0805 31 = 1206 32 = 1210	Thickness See Cap Chart	Dielectric X7S = S7	Voltage 0G = 4.0V 0J = 6.3V 1A = 10V 1C = 16V 1E = 25V 1H = 50V 2A = 100V	Capacitance Code Code (in pF) 2 Significant Digits +Number of zeros eg. $10\mu\text{F} = 106$ $10\text{nF} = 103$ $47\text{pF} = 470$	Capacitance Tolerance K = $\pm 10\%$ M = $\pm 20\%$	Packaging See Table Below



PACKAGING CODES

Code	EIA (inch)	IEC(mm)	7" Paper	7" Embossed	13" Paper	13" Embossed
05	0402	1005	H		N	
15	0603	1608	T		M	
21	0805	2012		U		L
31	1206	3216		U		L
32	1210	3225		U		L

TYPICAL ELECTRICAL CHARACTERISTICS

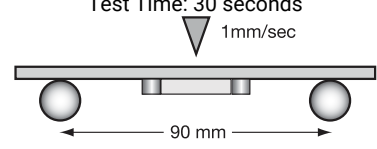


The Important Information/Disclaimer is incorporated in the catalog where these specifications came from or available online at www.kyocera-avx.com/disclaimer/ by reference and should be reviewed in full before placing any order.

TDS-SMDMLCC-0042 | Rev 0

X7S Dielectric, KGM Series

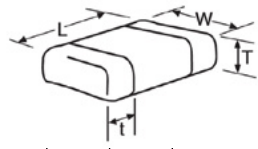
Specifications and Test Methods

Parameter/Test		X7S Specification Limits	Measuring Conditions	
Operating Temperature Range		-55°C to +125°C	Temperature Cycle Chamber	
Capacitance		Within specified tolerance	Freq.: 1.0 kHz $\pm$ 10% Voltage: 1.0Vrms $\pm$.2V For Cap > 10 μ F, 0.5Vrms @ 120Hz	
Dissipation Factor		$\leq$ 5.0% for $\geq$ 100V DC rating $\leq$ 5.0% for $\geq$ 25V DC rating $\leq$ 10.0% for $\geq$ 10V DC rating $\leq$ 10.0% for $\leq$ 10V DC rating Contact Factory for DF by PN		
Insulation Resistance		100,000M Ω or 1000M Ω - μ F, whichever is less		
Dielectric Strength		No breakdown or visual defects		
Resistance to Flexure Stresses	Appearance	No defects	Deflection: 2mm Test Time: 30 seconds 	
	Capacitance Variation	$\leq \pm 12\%$		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3		
Solderability		$\geq$ 95% of each terminal should be covered with fresh solder	Dip device in eutectic solder at 230 $\pm$ 5°C for 5.0 $\pm$ 0.5 seconds	
Resistance to Solder Heat	Appearance	No defects, <25% leaching of either end terminal	Dip device in eutectic solder at 260°C for 60 seconds. Store at room temperature for 24 $\pm$ 2 hours before measuring electrical properties.	
	Capacitance Variation	$\leq \pm 7.5\%$		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	Meets Initial Values (As Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
Thermal Shock	Appearance	No visual defects	Step 1: -55°C $\pm$ 2°	30 $\pm$ 3 minutes
	Capacitance Variation	$\leq \pm 7.5\%$	Step 2: Room Temp	$\leq$ 3 minutes
	Dissipation Factor	Meets Initial Values (As Above)	Step 3: +125°C $\pm$ 2°	30 $\pm$ 3 minutes
	Insulation Resistance	Meets Initial Values (As Above)	Step 4: Room Temp	$\leq$ 3 minutes
	Dielectric Strength	Meets Initial Values (As Above)	Repeat for 5 cycles and measure after 24 $\pm$ 2 hours at room temperature	
Load Life	Appearance	No visual defects	Charge device with 1.5 rated voltage ($\leq$ 10V) in test chamber set at 125°C $\pm$ 2°C for 1000 hours (+48, -0) Remove from test chamber and stabilize at room temperature for 24 $\pm$ 2 hours before measuring.	
	Capacitance Variation	$\leq \pm 12.5\%$		
	Dissipation Factor	$\leq$ Initial Value x 2.0 (See Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
Load Humidity	Appearance	No visual defects	Store in a test chamber set at 85°C $\pm$ 2°C/ 85% $\pm$ 5% relative humidity for 1000 hours (+48, -0) with rated voltage applied. Remove from chamber and stabilize at room temperature and humidity for 24 $\pm$ 2 hours before measuring.	
	Capacitance Variation	$\leq \pm 12.5\%$		
	Dissipation Factor	$\leq$ Initial Value x 2.0 (See Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		

X7S Dielectric, KGM Series

Capacitance Range

SIZE		0402			0603	0805	1206			1210
Soldering		Reflow/Wave			Reflow/Wave	Reflow/Wave	Reflow/Wave			Reflow Only
Packaging		All Paper			All Paper	Paper/Embossed	Paper/Embossed			Paper/Embossed
(L) Length	mm (in.)	1.00 ± 0.10 (0.040 ± 0.004)			1.60 ± 0.15 (0.063 ± 0.006)	2.01 ± 0.20 (0.079 ± 0.008)	3.20 ± 0.20 (0.126 ± 0.008)			3.20 ± 0.20 (0.126 ± 0.008)
(W) Width	mm (in.)	0.50 ± 0.10 (0.020 ± 0.004)			0.81 ± 0.15 (0.032 ± 0.006)	1.25 ± 0.20 (0.049 ± 0.008)	1.60 ± 0.20 (0.063 ± 0.008)			2.50 ± 0.20 (0.098 ± 0.008)
(t) Terminal	mm (in.)	0.25 ± 0.15 (0.010 ± 0.006)			0.35 ± 0.15 (0.014 ± 0.006)	0.50 ± 0.25 (0.020 ± 0.010)	0.50 ± 0.25 (0.020 ± 0.010)			0.50 ± 0.25 (0.020 ± 0.010)
WVDC		4	6.3	10	6.3	4	10	50	100	6.3
Cap (pF)	100									
	150									
	220									
	330									
	470									
	680									
	1000									
	1500									
	2200									
	3300									
	4700									
	6800									
Cap (μF)	0.010									
	0.015									
	0.022									
	0.033		A							
	0.047		A							
	0.068		A							
	0.10		A							
	0.15									
	0.22									
	0.33				B					
	0.47				B					
	0.68				B					
	1.0	A		B						
	1.5					F				
	2.2	B	B			F		G		
	3.3					F				
	4.7					F		G	K	
	10									L
	22									
	47									
	100									
WVDC		4	6.3	10	6.3	4	10	50	100	6.3
SIZE		0402			0603	0805	1206			1210



Case Size	0402 (KGM05)		0603 (KGM15)	0805 (KGM21)	1206 (KGM31)		1210 (KGM 32)
Thickness Letter	A	B	B	F	G	K	L
Max Thickness(mm)	0.55	0.65	0.95	1.52	1.78	2.29	2.80
Carrier Tape	PAPER		PAPER	EMB	EMB	EMB	EMB
Packaging Code 7"reel	H	H	T	U	U	U	U
Packaging Code 13"reel	N	N	M	L	L	L	L
	PAPER			Embossed(EMB)			

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