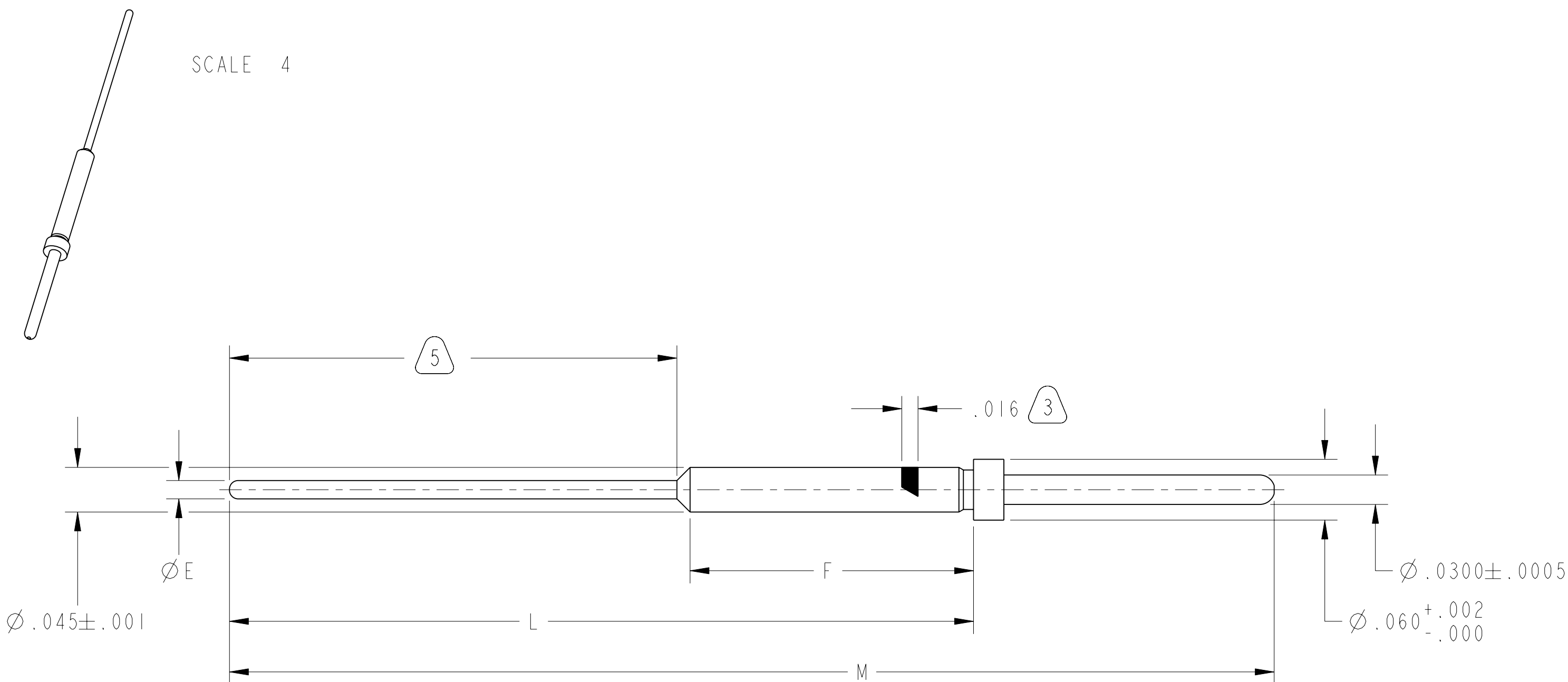




```

4.  PROCESS SPEC:
      9-1180, 9-6700
      9-6800, 9-8825, 9-7599, 9-9111

```

3 IF NOT PREVIOUSLY METAL STAMPED, BLACK INK STAMP
TRADEMARK 9-6700 TYPE IV, PER 9-1180 IN
APPROXIMATE POSITION SHOWN AFTER PLATING. DIRECTION
OPTIONAL. TRADEMARK MAY BE SOLID AS SHOWN.

2. ALL DIMENSIONS ARE AFTER PLATING.

1 ADD LAST CHARACTER TO SUFFIX FOR FINISH:

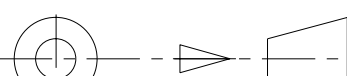
SUFFIX LAST CHARACTER	FINISH	
2	GOLD PLATE	9-6800-2
3	GOLD PLATE	9-6800-3
4	GOLD PLATE	9-6800-4
F	GOLD PLATE	9-6800-F
H	GOLD PLATE	9-6800-H
5	GOLD PLATE	9-6800-5
6	BRIGHT TIN PLATE	9-7599
X	GOLD, PALLADIUM, NI	9-9111
C	GOLD PLATE	9-6800-C

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED.
HOWEVER, DOCUMENTS REFERENCED HEREON
MAY CONTAIN LIMITED RIGHTS DATA.

N/A
NEXT ASSEMBLY

PRO/ENGINEER INFORMATION	
Pro/e Model Used:	10-407552.ASSEM
Drawing Name:	10-407552

UNLESS OTHERWISE SPECIFIED		SPECIFICATIONS		POS	QTY	PART NUMBER	DESCRIPTION	NOTE	
LINEAR DIMENSIONS ARE IN INCHES TOLERANCES: .XXXX = ±.0005 ANGLES= ±2° .XXX = ±.010 .XX = ±.03 .X = ±.1 ----- DIM.& TOL. PER ASME Y14.5M; DRM PER MIL-DTL-31000; OTHER Amphenol Stds. PER 9-3800 LEGENDS:  = FLAG NOTE CALL OUT REFERENCE ONLY		MATERIAL SPEC.		PARTS LIST					
		N/A		APPROVALS		AMPHENOL CORPORATION 40-60 DELAWARE AVENUE SIDNEY, N.Y. 18838 CONTACT, PIN, ELECTRICAL CONNECTOR, SIZE 22M, TYPE JT-R, PCB			
				DATE					
				PREPARED BY JHEATH					
				ENGINEER IN CHARGE LRATCHFORD					
PROCESS SPEC.		DESIGN MANAGER ADAVIS		07-May-04		U			
SEE NOTE 4		DESIGN ACTIVITY GROUP MIL AERO							
		THIRD ANGLE PROJECTION				SIZE C		CAGE CODE 77820	DOCUMENT NO. 10-407552
				SCALE: 10.0		REF. 10-251415-23H		SHEET 1 OF 4	

4				3				2				10-407552 DOCUMENT NO.		SHEET 3 OF 4		REV. AU											
10-407552 DOCUMENT NO.	PART NUMBER	MADE FROM	ØE ±.001	F	L	M REF	MEAN SURFACE AREA SQ. IN.																				
	10-407552-31()	10-407552-31B	.019	.454±.008	1.027±.005	1.324	.1408																				
	10-407552-32()	10-407552-32B		.454±.008	.897±.005	1.194	.1324																				
	10-407552-33()	10-407552-33B		.376 ^{+.000} _{-.015}	.815±.005	1.112	.1040																				
	10-407552-34()	10-407552-34B		.280±.010	.735 ^{+.000} _{-.015}	1.032	.1017																				
	10-407552-35()	10-407552-35B		.520±.005	.758 ^{+.000} _{-.015}	1.055	.1235																				
	10-407552-36()	10-407552-36B		.376 ^{+.000} _{-.015}	.898±.004	1.195	.1090																				
	10-407552-37()	10-407552-37B		.280 ^{+.000} _{-.015}	.672±.003	.969	.0960																				
	10-407552-38()	10-407552-38B		.700±.010	.950±.005	1.247	.1473																				
	10-407552-39()	10-407552-39B		.280±.010	.805±.005	1.102	.1036																				
	10-407552-40()	10-407552-40B		.453±.003	1.436±.003	1.733	.1534																				
	10-407552-41()	10-407552-41B		.234±.003	.395±.003	.692	.0844																				
	10-407552-42()	10-407552-42B		.250±.010	.412±.005	.709	.0882																				
	10-407552-43()	10-407552-43B		.520±.005	.865±.005	1.162	.1187																				
	10-407552-44()	10-407552-44B		.330±.005	.699±.005	.996	.1017																				
	10-407552-45()	10-407552-45B		.229 ^{+.005} _{-.004}	.754 ^{+.000} _{-.015}	1.051	.0965																				
	10-407552-46()	10-407552-46B		280 ^{+.000} _{-.015}	.532±.005	.829	.0881																				
	10-407552-47()	10-407552-47B		.376 ^{+.000} _{-.015}	.650±.005	.947	.1027																				
	10-407552-48()	10-407552-48B		1.250±.005	1.710±.005	2.007	.2630																				
	10-407552-49()	10-407552-49B		.460 ^{+.000} _{-.015}	.845±.005	1.142	.1272																				
10-407552-50()	10-407552-50B	.280 ^{+.000} _{-.015}		.625±.003	.922	.0934																					
10-407552-51()	10-407552-51B	.280 ^{+.000} _{-.015}	.699±.005	.996	.0976																						
10-407552-52()	10-407552-52B	.280 ^{+.000} _{-.015}	.595±.005	.892	.0916																						
10-407552-53()	10-407552-53B	.670±.005	1.073±.005	1.370	.1506																						
10-407552-54()	10-407552-54B	.520±.005	.920±.005	1.217	.1300																						
NOTES:																											
THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.																											
DOCUMENT NO. 10-407552				SHEET 3 OF 4				REV. AU				SIZE C				CAGE CODE 77820				DOCUMENT NO. 10-407552				REV. AU			
												SCALE: 5.0				REF: 10-251415-23H				SHEET 3 OF 4							

4				3				2				10-407552 DOCUMENT NO.		SHEET 4 OF 4		REV. AU											
10-407552 DOCUMENT NO.	SHEET 4 OF 4	REV. AU	PART NUMBER	MADE FROM	ØE ±.001	F	L	M REF	MEAN SURFACE AREA SQ. IN.																		
			10-407552-55()	10-407552-55B	.019	.280±.005	1.015±.005	1.312	.1155																		
			10-407552-56()	10-407552-56B	.019	.979±.005	1.205±.005	1.502	.1833																		
			10-407552-57()	10-407552-57B	.019	.280 ^{+.000} _{-.015}	.950±.003	1.247	.1117																		
			10-407552-58()	10-407552-58B	.019	.460 ^{+.000} _{-.015}	.930±.003	1.227	.1253																		
			10-407552-59()	10-407552-59B	.019	.234±.005	.523±.005	.820	.0837																		
			10-407552-60()	10-407552-60B	.019	.256±.003	.706±.005	1.003	.0959																		
			10-407552-61()	10-407552-61B	.019	.460 ^{+.000} _{-.015}	1.150±.005	1.447	.1384																		
			10-407552-62()	10-407552-62B	.019	.200 ^{+.000} _{-.015}	.560±.003	.857	.0831																		
			10-407552-63()	10-407552-63B	.019	.100±.003	.625±.003	.922	.0812																		
			10-407552-64()	10-407552-64B	.019	.376 ^{+.000} _{-.015}	1.154±.005	1.451	.1354																		
			10-407552-65()	10-407552-65B	.019	.280±.005	1.242±.005	1.539	.1328																		
			10-407552-66()	10-407552-66B	.019	.460 ^{+.000} _{-.015}	.798±.005	1.095	.1210																		
			10-407552-67()	10-407552-67B	.019	.280 ^{+.000} _{-.015}	.350±.003	.647	.0795																		
			10-407552-68()	10-407552-68B	.019	.670±.005	.903±.003	1.200	.1492																		
			10-407552-69()	10-407552-69B	.019	.280 ^{+.000} _{-.015}	.605±.005	.902	.0969																		
			10-407552-70()	10-407552-70B	.019	.460 ^{+.000} _{-.015}	.765±.005	1.062	.1223																		
			10-407552-71()	10-407552-71B	.019	.460 ^{+.000} _{-.015}	1.100±.005	1.397	.1354																		
			10-407552-72()	10-407552-72B	.019	.376 ^{+.000} _{-.015}	.613±.005	.910	.1031																		
			B	10-407552-73()	10-407552-73B	.019	.280 ^{+.000} _{-.015}	.660±.003	.957								.0953										
10-407552-74()	10-407552-74B	.019		.486 ^{+.000} _{-.015}	1.142±.005	1.439	.1395																				
10-407552-75()	10-407552-75B	.019		.486 ^{+.000} _{-.015}	1.155±.005	1.452	.1403																				
10-407552-76()	10-407552-76B	.019		.376 ^{+.000} _{-.015}	.611±.0015	.910	.0995																				
C	10-407552-77()	10-407552-77B	.019	.200 ^{+.000} _{-.015}	.537±.003	.834	.0817																				
	10-407552-78()	10-407552-78B	.019	.200 ^{+.000} _{-.015}	.568±.003	.865	.0835																				
A	NOTES: THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.								10-407552 DOCUMENT NO. SHEET 4 OF 4 REV. AU																		
DOCUMENT NO. 10-407552				SHEET 4 OF 4				REV. AU				SIZE C				CAGE CODE 77820				DOCUMENT NO. 10-407552				REV. AU			
												SCALE: 10.0				REF: 10-251415-23H				SHEET 4 OF 4							