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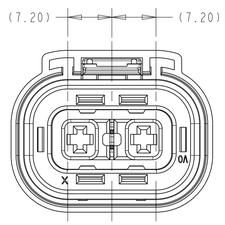
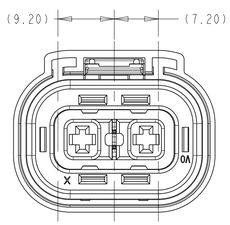
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	INITIAL RELEASED	29AUG19	R.Z	I.Y
	A1	ADD APPLICATION SPEC	26SEP2025	J.Z	E.J



*-2361027-1
KEY A



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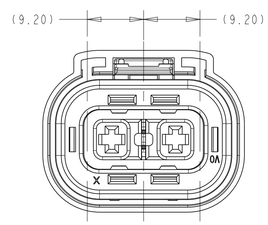

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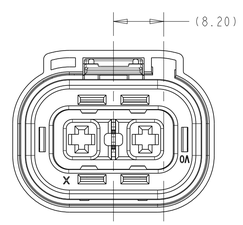

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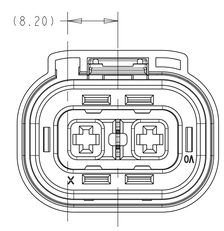
KEY E



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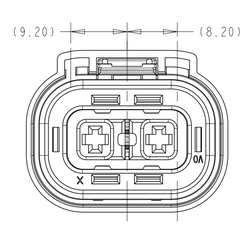

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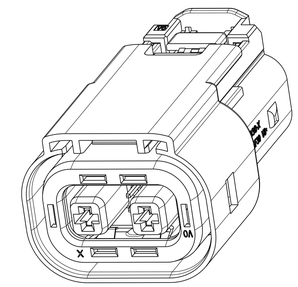
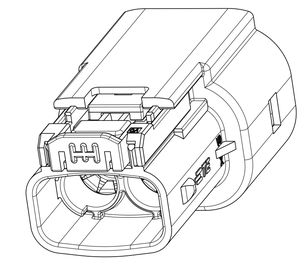
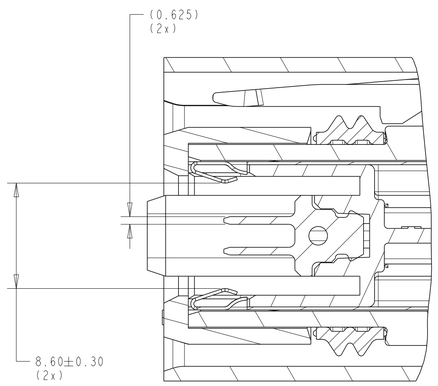
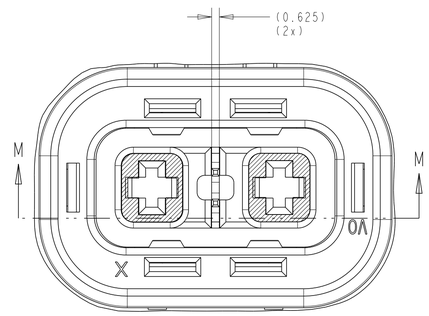




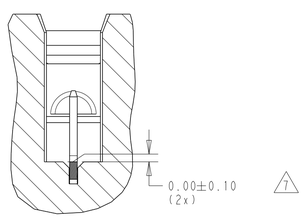


E-E
SCALE 4:1

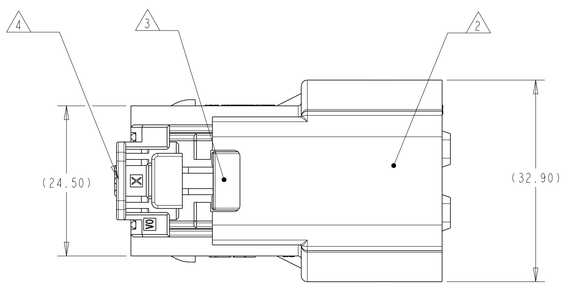


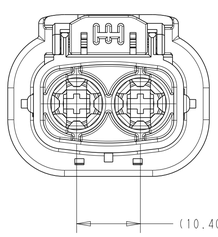
DETAIL F
SCALE 4:1

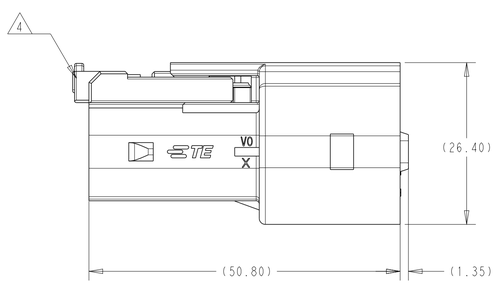
1. CONNECTOR MUST BE FREE OF ANY MECHANICAL DEFECTS WHICH MAY AFFECT FIT, FORM, OR PERFORMANCE
2. PART NUMBER AND ASSEMBLY DATE CODE MARKED IN THIS AREA
3. FLOATING LATCH MUST BE FULLY INSTALLED AS SHOWN
4. CPA, WHEN PRESENT MUST BE INSTALLED IN PRE-STAGE POSITION AS SHOWN
5. INNER HOUSING SUB ASSEMBLY MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING. INSPECTION PRIOR TO ASSEMBLY OF PERIPHERAL SEAL RETAINER PERMITTED
6. PERIPHERAL SEAL RETAINER MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING.
7. MEASURE EACH STAMPING SHOULDER FLUSH CONDITION TO NEIGHBORING PLASTIC SURFACE
8. SHIELDING, OUTER HSG, INNER HSG INFORMATION AND FIRE RETARDANT CLASS FOR PLASTIC PART SEE BELOW TABLE.

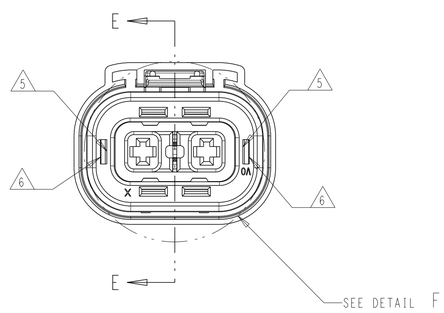


M-M
SCALE 4:1









P/N	FIRE RETARDANT CLASS OF PLASTIC MATERIAL EXCEPT OUTER HSG & INNER HSG	OUTER HSG & INNER HSG INFORMATION	REFERENCE DRAWING (P/N) FOR MISSING DIMENSION
2361027-1	VO	IMPROVED DESIGN OF VO RESIN	4-2103177-1
2361027-2			4-2103177-2
2361027-4			4-2103177-4
2361027-5			4-2103177-5
2361027-6			4-2103177-6
2361027-7			4-2103177-7
1-2361027-1	HB	IMPROVED DESIGN OF VO RESIN	4-2103177-1
1-2361027-2			4-2103177-2
1-2361027-3			4-2103177-3
1-2361027-4			4-2103177-4
1-2361027-5			4-2103177-5
1-2361027-6			4-2103177-6
1-2361027-7			4-2103177-7

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±0.2
2 PLC ±0.10
3 PLC ±0.013
4 PLC ±0.0001
ANGLES ±
FINISH -

MATERIAL -

DWN	R.ZHANG	29AUG2019
CHK	E.JIANG	29AUG2019
APVD	I.YIN	29AUG2019
PRODUCT SPEC	108-2394	
APPLICATION SPEC	114-32333 (A1)	
WEIGHT	-	

TE Connectivity

NAME: PLUG ASSY HVA280-2PHI -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	-	C-2361027	

CUSTOMER DRAWING

SCALE	SHEET	OF	REV
2:1	1	1	A1

4805 (3/13)