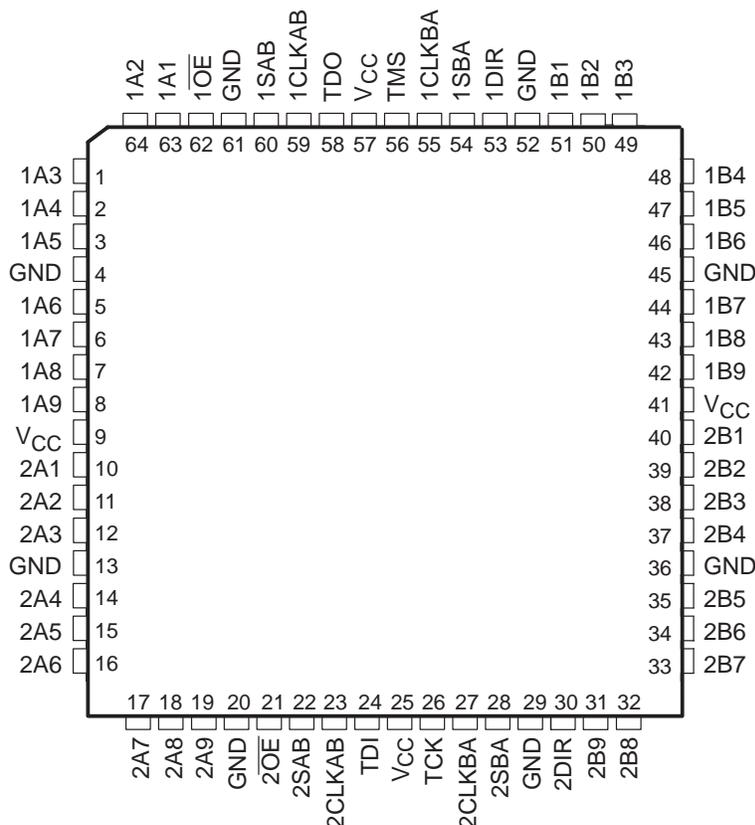


SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A SCAN TEST DEVICES WITH 18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

SN74ABTH18646A, SN74ABTH182646A . . . PM PACKAGE
(TOP VIEW)



description

The 'ABTH18646A and 'ABTH182646A scan test devices with 18-bit bus transceivers and registers are members of the Texas Instruments SCOPE™ testability integrated-circuit family. This family of devices supports IEEE Standard 1149.1-1990 boundary scan to facilitate testing of complex circuit-board assemblies. Scan access to the test circuitry is accomplished via the 4-wire test access port (TAP) interface.

In the normal mode, these devices are 18-bit bus transceivers and registers that allow for multiplexed transmission of data directly from the input bus or from the internal registers. They can be used either as two 9-bit transceivers or one 18-bit transceiver. The test circuitry can be activated by the TAP to take snapshot samples of the data appearing at the device pins or to perform a self test on the boundary-test cells. Activating the TAP in the normal mode does not affect the functional operation of the SCOPE™ bus transceivers and registers.

Transceiver function is controlled by output-enable (\overline{OE}) and direction (DIR) inputs. When \overline{OE} is low, the transceiver is active and operates in the A-to-B direction when DIR is high or in the B-to-A direction when DIR is low. When \overline{OE} is high, both the A and B outputs are in the high-impedance state, effectively isolating both buses.

Data flow is controlled by clock (CLKAB and CLKBA) and select (SAB and SBA) inputs. Data on the A bus is clocked into the associated registers on the low-to-high transition of CLKAB. When SAB is low, real-time A data is selected for presentation to the B bus (transparent mode). When SAB is high, stored A data is selected for presentation to the B bus (registered mode). The function of the CLKBA and SBA inputs mirrors that of CLKAB and SAB, respectively. Figure 1 shows the four fundamental bus-management functions that are performed with the 'ABTH18646A and 'ABTH182646A.



POST OFFICE BOX 655303 • DALLAS, TEXAS 75265

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
SCAN TEST DEVICES WITH
18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

description (continued)

In the test mode, the normal operation of the SCOPE™ bus transceivers and registers is inhibited, and the test circuitry is enabled to observe and control the I/O boundary of the device. When enabled, the test circuitry performs boundary-scan test operations according to the protocol described in IEEE Standard 1149.1-1990.

Four dedicated test pins observe and control the operation of the test circuitry: test data input (TDI), test data output (TDO), test mode select (TMS), and test clock (TCK). Additionally, the test circuitry performs other testing functions such as parallel-signature analysis (PSA) on data inputs and pseudo-random pattern generation (PRPG) from data outputs. All testing and scan operations are synchronized to the TAP interface.

Improved scan efficiency is accomplished through the adoption of a one boundary-scan cell (BSC) per I/O pin architecture. This architecture is implemented in such a way as to capture the most pertinent test data. A PSA/COUNT instruction also is included to ease the testing of memories and other circuits where a binary count addressing scheme is useful.

Active bus-hold circuitry holds unused or floating data inputs at a valid logic level.

The B-port outputs of 'ABTH182646A, which are designed to source or sink up to 12 mA, include 25-Ω series resistors to reduce overshoot and undershoot.

The SN54ABTH18646A and SN54ABTH182646A are characterized for operation over the full military temperature range of –55°C to 125°C. The SN74ABTH18646A and SN74ABTH182646A are characterized for operation from –40°C to 85°C.

FUNCTION TABLE
(normal mode, each 9-bit section)

INPUTS						DATA I/O		OPERATION OR FUNCTION
\overline{OE}	DIR	CLKAB	CLKBA	SAB	SBA	A1 – A9	B1 – B9	
X	X	↑	X	X	X	Input	Unspecified†	Store A, B unspecified†
X	X	X	↑	X	X	Unspecified†	Input	Store B, A unspecified†
H	X	↑	↑	X	X	Input	Input	Store A and B data
H	X	L	L	X	X	Input disabled	Input disabled	Isolation, hold storage
L	L	X	X	X	L	Output	Input	Real-time B data to A bus
L	L	X	X	X	H	Output	Input disabled	Stored B data to A bus
L	H	X	X	L	X	Input	Output	Real-time A data to B bus
L	H	X	X	H	X	Input disabled	Output	Stored A data to B bus

† The data-output functions can be enabled or disabled by various signals at \overline{OE} and DIR. Data-input functions are always enabled; i.e., data at the bus pins is stored on every low-to-high transition of the clock inputs.

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
 SCAN TEST DEVICES WITH
 18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

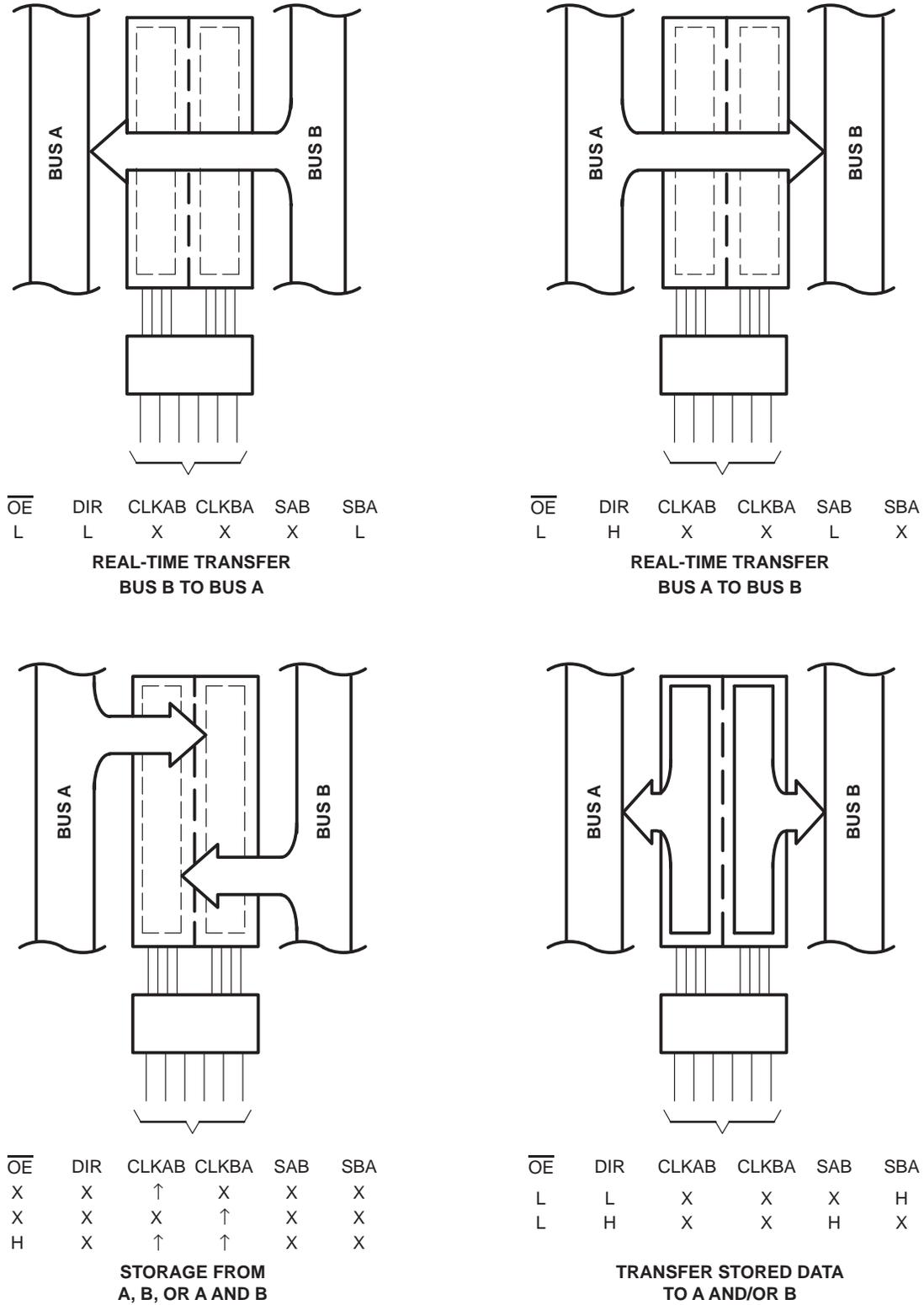
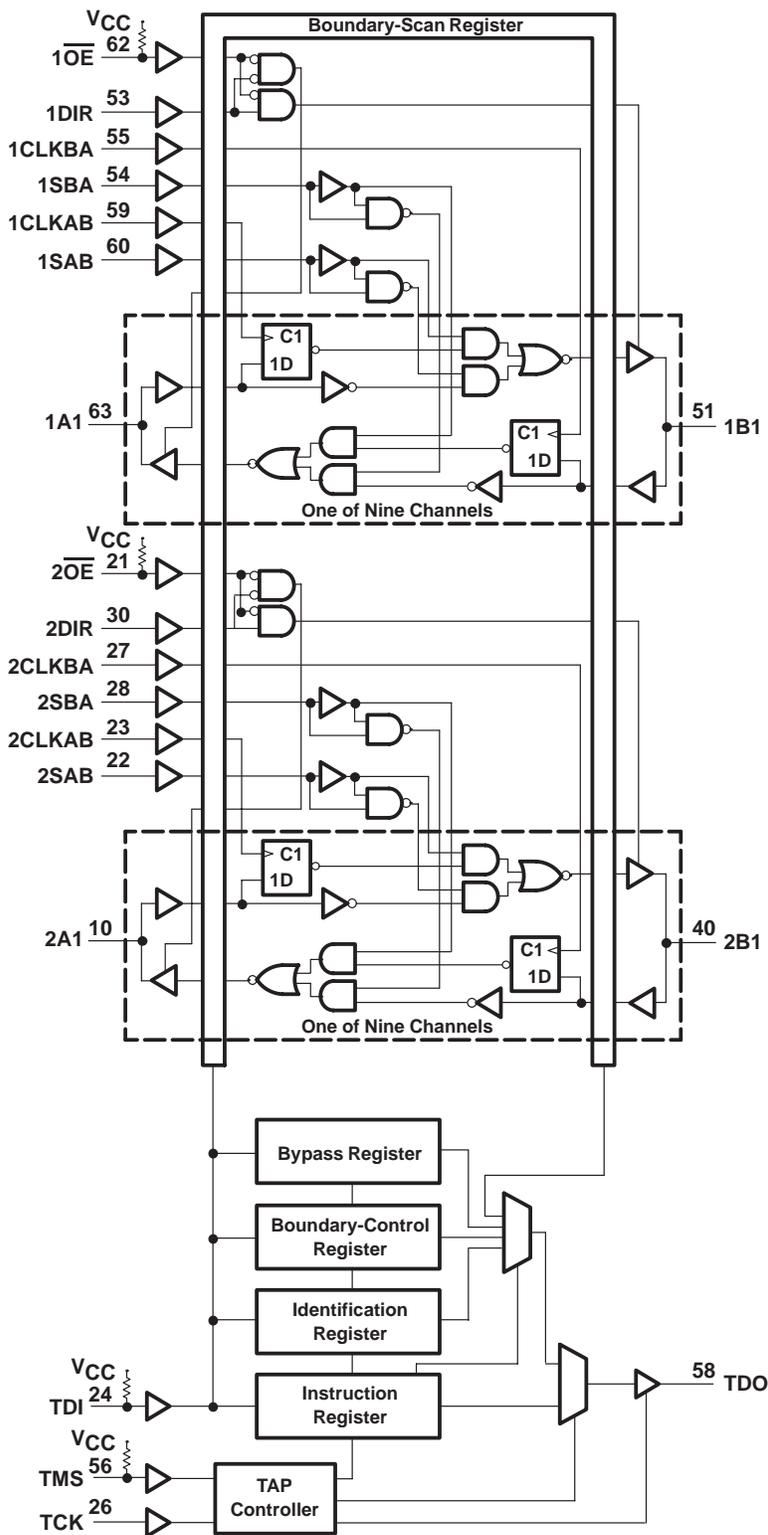


Figure 1. Bus-Management Functions

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
 SCAN TEST DEVICES WITH
 18-BIT TRANSCEIVERS AND REGISTERS
 SCBS166D – AUGUST 1993 – REVISED JULY 1996

functional block diagram



Pin numbers shown are for the PM package.



SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
SCAN TEST DEVICES WITH
18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

Terminal Functions

TERMINAL NAME	DESCRIPTION
1A1–1A9, 2A1–2A9	Normal-function A-bus I/O ports. See function table for normal-mode logic.
1B1–1B9, 2B1–2B9	Normal-function B-bus I/O ports. See function table for normal-mode logic.
1CLKAB, 1CLKBA, 2CLKAB, 2CLKBA	Normal-function clock inputs. See function table for normal-mode logic.
1DIR, 2DIR	Normal-function direction controls. See function table for normal-mode logic.
GND	Ground
$\overline{1OE}$, $\overline{2OE}$	Normal-function output enables. See function table for normal-mode logic. An internal pullup at each terminal forces the terminal to a high level if left unconnected.
1SAB, 1SBA, 2SAB, 2SBA	Normal-function select controls. See function table for normal-mode logic.
TCK	Test clock. One of four terminals required by IEEE Standard 1149.1-1990. Test operations of the device are synchronous to TCK. Data is captured on the rising edge of TCK and outputs change on the falling edge of TCK.
TDI	Test data input. One of four terminals required by IEEE Standard 1149.1-1990. TDI is the serial input for shifting data through the instruction register or selected data register. An internal pullup forces TDI to a high level if left unconnected.
TDO	Test data output. One of four terminals required by IEEE Standard 1149.1-1990. TDO is the serial output for shifting data through the instruction register or selected data register.
TMS	Test mode select. One of four terminals required by IEEE Standard 1149.1-1990. TMS directs the device through its TAP controller states. An internal pullup forces TMS to a high level if left unconnected.
VCC	Supply voltage



test architecture

Serial-test information is conveyed by means of a 4-wire test bus or TAP that conforms to IEEE Standard 1149.1-1990. All test instructions, test data, and test control signals are passed along this serial-test bus. The TAP controller monitors two signals from the test bus, TCK and TMS. The function of the TAP controller is to extract the synchronization (TCK) and state control (TMS) signals from the test bus and generate the appropriate on-chip control signals for the test structures in the device. Figure 2 shows the TAP-controller state diagram.

The TAP controller is fully synchronous to the TCK signal. Input data is captured on the rising edge of TCK and output data changes on the falling edge of TCK. This scheme ensures data to be captured is valid for fully one-half of the TCK cycle.

The functional block diagram shows the IEEE Standard 1149.1-1990 4-wire test bus and boundary-scan architecture and the relationship among the test bus, the TAP controller, and the test registers. As shown, the device contains an 8-bit instruction register and four test-data registers: a 52-bit boundary-scan register, a 3-bit boundary-control register, a 1-bit bypass register, and a 32-bit device-identification register.

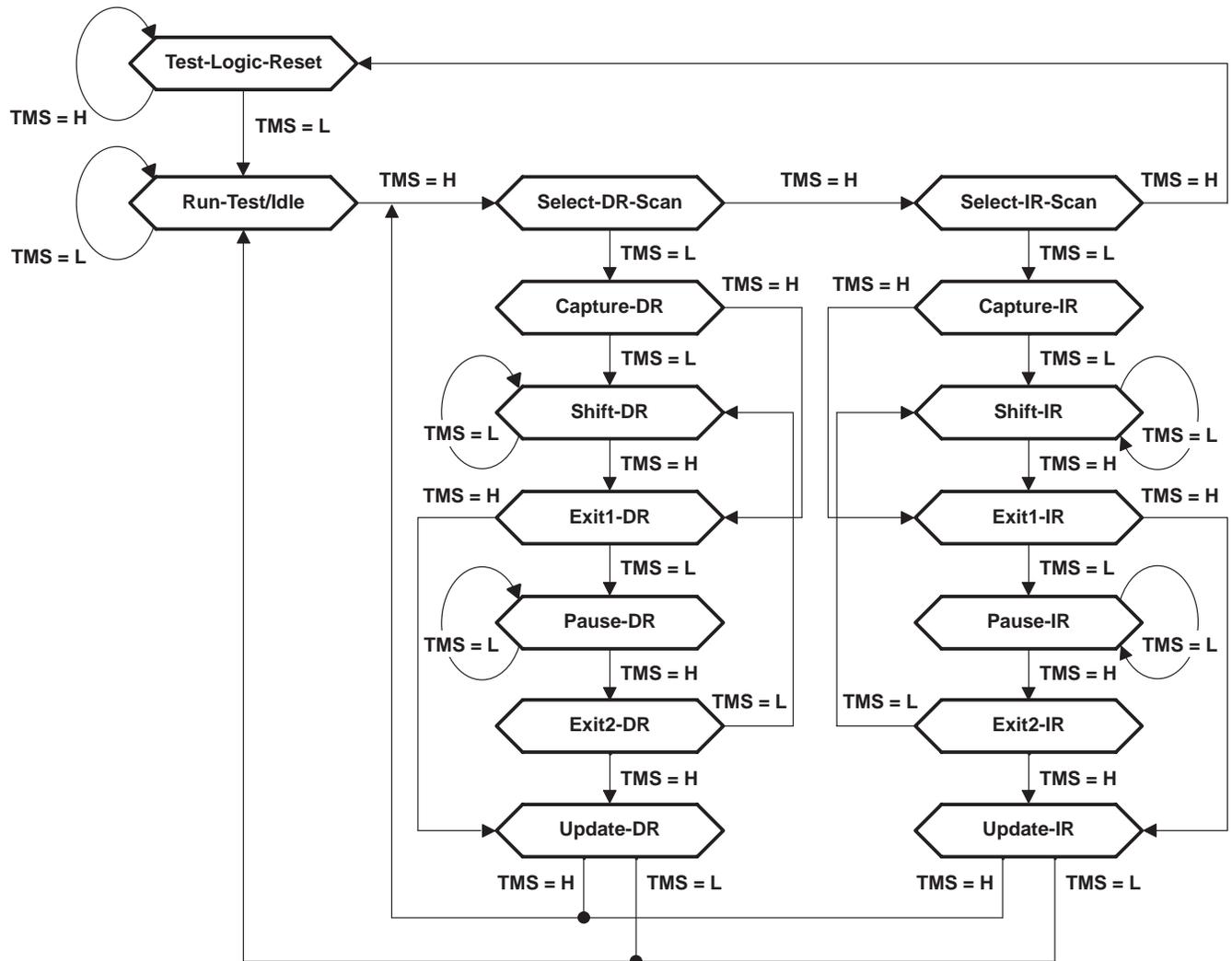


Figure 2. TAP-Controller State Diagram

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A

SCAN TEST DEVICES WITH 18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

state diagram description

The TAP controller is a synchronous finite state machine that provides test control signals throughout the device. The state diagram shown in Figure 2 is in accordance with IEEE Standard 1149.1-1990. The TAP controller proceeds through its states based on the level of TMS at the rising edge of TCK.

As shown, the TAP controller consists of 16 states. There are six stable states (indicated by a looping arrow in the state diagram) and ten unstable states. A stable state is a state the TAP controller can retain for consecutive TCK cycles. Any state that does not meet this criterion is an unstable state.

There are two main paths through the state diagram: one to access and control the selected data register and one to access and control the instruction register. Only one register can be accessed at a time.

Test-Logic-Reset

The device powers up in the Test-Logic-Reset state. In the stable Test-Logic-Reset state, the test logic is reset and is disabled so that the normal logic function of the device is performed. The instruction register is reset to an opcode that selects the optional IDCODE instruction, if supported, or the BYPASS instruction. Certain data registers also can be reset to their power-up values.

The state machine is constructed such that the TAP controller returns to the Test-Logic-Reset state in no more than five TCK cycles if TMS is left high. The TMS pin has an internal pullup resistor that forces it high if left unconnected or if a board defect causes it to be open circuited.

For the 'ABTH18646A and 'ABTH182646A, the instruction register is reset to the binary value 10000001, which selects the IDCODE instruction. Bits 51–48 in the boundary-scan register are reset to logic 0, ensuring that these cells, which control A-port and B-port outputs, are set to benign values (i.e., if test mode were invoked, the outputs would be at high-impedance state). Reset values of other bits in the boundary-scan register should be considered indeterminate. The boundary-control register is reset to the binary value 010, which selects the PSA test operation.

Run-Test/Idle

The TAP controller must pass through the Run-Test/Idle state (from Test-Logic-Reset) before executing any test operations. The Run-Test/Idle state also can be entered following-data register or instruction-register scans. Run-Test/Idle is provided as a stable state in which the test logic can be actively running a test or can be idle. The test operations selected by the boundary-control register are performed while the TAP controller is in the Run-Test/Idle state.

Select-DR-Scan, Select-IR-Scan

No specific function is performed in the Select-DR-Scan and Select-IR-Scan states, and the TAP controller exits either of these states on the next TCK cycle. These states allow the selection of either data-register scan or instruction-register scan.

Capture-DR

When a data-register scan is selected, the TAP controller must pass through the Capture-DR state. In the Capture-DR state, the selected data register can capture a data value as specified by the current instruction. Such capture operations occur on the rising edge of TCK, upon which the TAP controller exits the Capture-DR state.

Shift-DR

Upon entry to the Shift-DR state, the data register is placed in the scan path between TDI and TDO, and on the first falling edge of TCK, TDO goes from the high-impedance state to an active state. TDO enables to the logic level present in the least-significant bit of the selected data register.



Shift-DR (continued)

While in the stable Shift-DR state, data is serially shifted through the selected data register on each TCK cycle. The first shift occurs on the first rising edge of TCK after entry to the Shift-DR state (i.e., no shifting occurs during the TCK cycle in which the TAP controller changes from Capture-DR to Shift-DR or from Exit2-DR to Shift-DR). The last shift occurs on the rising edge of TCK, upon which the TAP controller exits the Shift-DR state.

Exit1-DR, Exit2-DR

The Exit1-DR and Exit2-DR states are temporary states that end a data-register scan. It is possible to return to the Shift-DR state from either Exit1-DR or Exit2-DR without recapturing the data register. On the first falling edge of TCK after entry to Exit1-DR, TDO goes from the active state to the high-impedance state.

Pause-DR

No specific function is performed in the stable Pause-DR state, in which the TAP controller can remain indefinitely. The Pause-DR state can suspend and resume data register-scan operations without loss of data.

Update-DR

If the current instruction calls for the selected data register to be updated with current data, such update occurs on the falling edge of TCK, following entry to the Update-DR state.

Capture-IR

When an instruction-register scan is selected, the TAP controller must pass through the Capture-IR state. In the Capture-IR state, the instruction register captures its current status value. This capture operation occurs on the rising edge of TCK, upon which the TAP controller exits the Capture-IR state. For the 'ABTH18646A and 'ABTH182646A, the status value loaded in the Capture-IR state is the fixed binary value 10000001.

Shift-IR

Upon entry to the Shift-IR state, the instruction register is placed in the scan path between TDI and TDO, and on the first falling edge of TCK, TDO goes from the high-impedance state to an active state. TDO enables to the logic level present in the least-significant bit of the instruction register.

While in the stable Shift-IR state, instruction data is serially shifted through the instruction register on each TCK cycle. The first shift occurs on the first rising edge of TCK after entry to the Shift-IR state (i.e., no shifting occurs during the TCK cycle, in which the TAP controller changes from Capture-IR to Shift-IR or from Exit2-IR to Shift-IR). The last shift occurs on the rising edge of TCK, upon which the TAP controller exits the Shift-IR state.

Exit1-IR, Exit2-IR

The Exit1-IR and Exit2-IR states are temporary states that end an instruction-register scan. It is possible to return to the Shift-IR state from either Exit1-IR or Exit2-IR without recapturing the instruction register. On the first falling edge of TCK after entry to Exit1-IR, TDO goes from the active state to the high-impedance state.

Pause-IR

No specific function is performed in the stable Pause-IR state, in which the TAP controller can remain indefinitely. The Pause-IR state can suspend and resume instruction-register scan operations without loss of data.

Update-IR

The current instruction is updated and takes effect on the falling edge of TCK, following entry to the Update-IR state.

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A SCAN TEST DEVICES WITH 18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

register overview

With the exception of the bypass and device-identification registers, any test register can be thought of as a serial-shift register with a shadow latch on each bit. The bypass and device-identification registers differ in that they contain only a shift register. During the appropriate capture state (Capture-IR for instruction register, Capture-DR for data registers), the shift register can be parallel loaded from a source specified by the current instruction. During the appropriate shift state (Shift-IR or Shift-DR), the contents of the shift register are shifted out from TDO while new contents are shifted in at TDI. During the appropriate update state (Update-IR or Update-DR), the shadow latches are updated from the shift register.

instruction register description

The instruction register (IR) is eight bits long and tells the device what instruction is to be executed. Information contained in the instruction includes the mode of operation (either normal mode, in which the device performs its normal logic function, or test mode, in which the normal logic function is inhibited or altered), the test operation to be performed, which of the four data registers is to be selected for inclusion in the scan path during data-register scans, and the source of data to be captured into the selected data register during Capture-DR.

Table 3 lists the instructions supported by the 'ABTH18646A and 'ABTH182646A. The even-parity feature specified for SCOPE™ devices is supported in this device. Bit 7 of the instruction opcode is the parity bit. Any instructions that are defined for SCOPE™ devices but are not supported by this device default to BYPASS.

During Capture-IR, the IR captures the binary value 10000001. As an instruction is shifted in, this value is shifted out via TDO and can be inspected as verification that the IR is in the scan path. During Update-IR, the value that has been shifted into the IR is loaded into shadow latches. At this time, the current instruction is updated and any specified mode change takes effect. At power up or in the Test-Logic-Reset state, the IR is reset to the binary value 10000001, which selects the IDCODE instruction. The IR order of scan is shown in Figure 3.



Figure 3. Instruction Register Order of Scan

data register description

boundary-scan register

The boundary-scan register (BSR) is 52 bits long. It contains one boundary-scan cell (BSC) for each normal-function input pin, one BSC for each normal-function I/O pin (one single cell for both input data and output data), and one BSC for each of the internally decoded output-enable signals (1OEA, 2OEA, 1OEB, 2OEB). The BSR is used 1) to store test data that is to be applied externally to the device output pins, and/or 2) to capture data that appears internally at the outputs of the normal on-chip logic and/or externally at the device input pins.

The source of data to be captured into the BSR during Capture-DR is determined by the current instruction. The contents of the BSR can change during Run-Test/Idle as determined by the current instruction. At power up or in Test-Logic-Reset, BSCs 51–48 are reset to logic 0, ensuring that these cells, which control A-port and B-port outputs, are set to benign values (i.e., if test mode were invoked, the outputs would be at high-impedance state). Reset values of other BSCs should be considered indeterminate.

When external data is to be captured, the BSCs for signals 1OEA, 2OEA, 1OEB, and 2OEB capture logic values determined by the following positive-logic equations: $1OEA = 1OE \cdot 1DIR$, $2OEA = 2OE \cdot 2DIR$, $1OEB = 1OE \cdot DIR$, and $2OEB = 2OE \cdot DIR$. When data is to be applied externally, these BSCs control the drive state (active or high impedance) of their respective outputs.

The BSR order of scan is from TDI through bits 51–0 to TDO. Table 1 shows the BSR bits and their associated device pin signals.

Table 1. Boundary-Scan Register Configuration

BSR BIT NUMBER	DEVICE SIGNAL	BSR BIT NUMBER	DEVICE SIGNAL	BSR BIT NUMBER	DEVICE SIGNAL
51	2OEB	35	2A9-I/O	17	2B9-I/O
50	1OEB	34	2A8-I/O	16	2B8-I/O
49	2OEA	33	2A7-I/O	15	2B7-I/O
48	1OEA	32	2A6-I/O	14	2B6-I/O
47	2DIR	31	2A5-I/O	13	2B5-I/O
46	1DIR	30	2A4-I/O	12	2B4-I/O
45	$\overline{2OE}$	29	2A3-I/O	11	2B3-I/O
44	$\overline{1OE}$	28	2A2-I/O	10	2B2-I/O
43	2CLKAB	27	2A1-I/O	9	2B1-I/O
42	1CLKAB	26	1A9-I/O	8	1B9-I/O
41	2CLKBA	25	1A8-I/O	7	1B8-I/O
40	1CLKBA	24	1A7-I/O	6	1B7-I/O
39	2SAB	23	1A6-I/O	5	1B6-I/O
38	1SAB	22	1A5-I/O	4	1B5-I/O
37	2SBA	21	1A4-I/O	3	1B4-I/O
36	1SBA	20	1A3-I/O	2	1B3-I/O
—	—	19	1A2-I/O	1	1B2-I/O
—	—	18	1A1-I/O	0	1B1-I/O

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A SCAN TEST DEVICES WITH 18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

boundary-control register

The boundary-control register (BCR) is three bits long. The BCR is used in the context of the boundary-run test (RUNT) instruction to implement additional test operations not included in the basic SCOPE™ instruction set. Such operations include PRPG, PSA, and binary count up (COUNT). Table 4 shows the test operations that are decoded by the BCR.

During Capture-DR, the contents of the BCR are not changed. At power up or in Test-Logic-Reset, the BCR is reset to the binary value 010, which selects the PSA test operation. The BCR order of scan is shown in Figure 4.

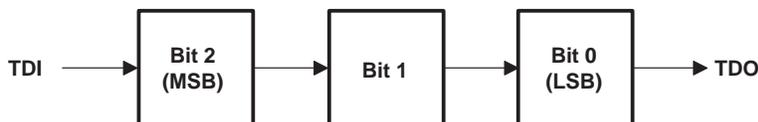


Figure 4. Boundary-Control Register Order of Scan

bypass register

The bypass register is a 1-bit scan path that can be selected to shorten the length of the system scan path, reducing the number of bits per test pattern that must be applied to complete a test operation. During Capture-DR, the bypass register captures a logic 0. The bypass register order of scan is shown in Figure 5.

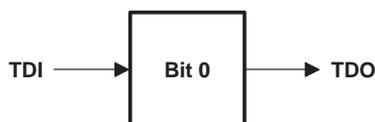


Figure 5. Bypass Register Order of Scan

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
SCAN TEST DEVICES WITH
18-BIT TRANSCEIVERS AND REGISTERS
SCBS166D – AUGUST 1993 – REVISED JULY 1996

device-identification register

The device-identification register (IDR) is 32 bits long. It can be selected and read to identify the manufacturer, part number, and version of this device.

For the 'ABTH18646A', the binary value 0000000000000101001000000101111 (0002902F, hex) is captured (during Capture-DR state) in the IDR to identify this device as Texas Instruments SN54/74ABTH18646A.

For the 'ABTH182646A', the binary value 0000000000000101101000000101111 (0002D02F, hex) is captured (during Capture-DR state) in the IDR to identify this device as Texas Instruments SN54/74ABTH182646A.

The IDR order of scan is from TDI through bits 31–0 to TDO. Table 2 shows the IDR bits and their significance.

Table 2. Device-Identification Register Configuration

IDR BIT NUMBER	IDENTIFICATION SIGNIFICANCE	IDR BIT NUMBER	IDENTIFICATION SIGNIFICANCE	IDR BIT NUMBER	IDENTIFICATION SIGNIFICANCE
31	VERSION3	27	PARTNUMBER15	11	MANUFACTURER10†
30	VERSION2	26	PARTNUMBER14	10	MANUFACTURER09†
29	VERSION1	25	PARTNUMBER13	9	MANUFACTURER08†
28	VERSION0	24	PARTNUMBER12	8	MANUFACTURER07†
—	—	23	PARTNUMBER11	7	MANUFACTURER06†
—	—	22	PARTNUMBER10	6	MANUFACTURER05†
—	—	21	PARTNUMBER09	5	MANUFACTURER04†
—	—	20	PARTNUMBER08	4	MANUFACTURER03†
—	—	19	PARTNUMBER07	3	MANUFACTURER02†
—	—	18	PARTNUMBER06	2	MANUFACTURER01†
—	—	17	PARTNUMBER05	1	MANUFACTURER00†
—	—	16	PARTNUMBER04	0	LOGIC1†
—	—	15	PARTNUMBER03	—	—
—	—	14	PARTNUMBER02	—	—
—	—	13	PARTNUMBER01	—	—
—	—	12	PARTNUMBER00	—	—

† Note that for TI products, bits 11–0 of the device-identification register always contain the binary value 000000101111 (02F, hex).

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A SCAN TEST DEVICES WITH 18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

instruction-register opcode description

The instruction-register opcodes are shown in Table 3. The following descriptions detail the operation of each instruction.

Table 3. Instruction-Register Opcodes

BINARY CODE† BIT 7 → BIT 0 MSB → LSB	SCOPE OPCODE	DESCRIPTION	SELECTED DATA REGISTER	MODE
00000000	EXTEST	Boundary scan	Boundary scan	Test
10000001	IDCODE	Identification read	Device identification	Normal
10000010	SAMPLE/PRELOAD	Sample boundary	Boundary scan	Normal
00000011	BYPASS‡	Bypass scan	Bypass	Normal
10000100	BYPASS‡	Bypass scan	Bypass	Normal
00000101	BYPASS‡	Bypass scan	Bypass	Normal
00000110	HIGHZ	Control boundary to high impedance	Bypass	Modified test
10000111	CLAMP	Control boundary to 1/0	Bypass	Test
10001000	BYPASS‡	Bypass scan	Bypass	Normal
00001001	RUNT	Boundary-run test	Bypass	Test
00001010	READBN	Boundary read	Boundary scan	Normal
10001011	READBT	Boundary read	Boundary scan	Test
00001100	CELLTST	Boundary self test	Boundary scan	Normal
10001101	TOPHIP	Boundary toggle outputs	Bypass	Test
10001110	SCANCN	Boundary-control register scan	Boundary control	Normal
00001111	SCANCT	Boundary-control register scan	Boundary control	Test
All others	BYPASS	Bypass scan	Bypass	Normal

† Bit 7 is used to maintain even parity in the 8-bit instruction.

‡ The BYPASS instruction is executed in lieu of a SCOPE™ instruction that is not supported in the 'ABTH18646A or 'ABTH182646A.

boundary scan

This instruction conforms to the IEEE Standard 1149.1-1990 EXTEST instruction. The BSR is selected in the scan path. Data appearing at the device input and I/O pins is captured in the associated BSCs. Data that has been scanned into the I/O BSCs for pins in the output mode is applied to the device I/O pins. Data present at the device pins is passed through the BSCs to the normal on-chip logic. For I/O pins, the operation of a pin as input or output is determined by the contents of the output-enable BSCs (bits 51–48 of the BSR). When a given output enable is active (logic 1), the associated I/O pins operate in the output mode. Otherwise, the I/O pins operate in the input mode. The device operates in the test mode.

identification read

This instruction conforms to the IEEE Standard 1149.1-1990 IDCODE instruction. The IDR is selected in the scan path. The device operates in the normal mode.

sample boundary

This instruction conforms to the IEEE Standard 1149.1-1990 SAMPLE/PRELOAD instruction. The BSR is selected in the scan path. Data appearing at the device input pins and I/O pins in the input mode is captured in the associated BSCs, while data appearing at the outputs of the normal on-chip logic is captured in the BSCs associated with I/O pins in the output mode. The device operates in the normal mode.



POST OFFICE BOX 655303 • DALLAS, TEXAS 75265

bypass scan

This instruction conforms to the IEEE Standard 1149.1-1990 BYPASS instruction. The bypass register is selected in the scan path. A logic 0 value is captured in the bypass register during Capture-DR. The device operates in the normal mode.

control boundary to high impedance

This instruction conforms to the IEEE Standard 1149.1a-1993 HIGHZ instruction. The bypass register is selected in the scan path. A logic 0 value is captured in the bypass register during Capture-DR. The device operates in a modified test mode in which all device I/O pins are placed in the high-impedance state, the device input pins remain operational, and the normal on-chip logic function is performed.

control boundary to I/O

This instruction conforms to the IEEE Standard 1149.1a-1993 CLAMP instruction. The bypass register is selected in the scan path. A logic 0 value is captured in the bypass register during Capture-DR. Data in the I/O BSCs for pins in the output mode is applied to the device I/O pins. The device operates in the test mode.

boundary-run test

The bypass register is selected in the scan path. A logic 0 value is captured in the bypass register during Capture-DR. The device operates in the test mode. The test operation specified in the BCR is executed during Run-Test/Idle. The five test operations decoded by the BCR are: sample inputs/toggle outputs (TOPSIP), PRPG, PSA, simultaneous PSA and PRPG (PSA/PRPG), and simultaneous PSA and binary count up (PSA/COUNT).

boundary read

The BSR is selected in the scan path. The value in the BSR remains unchanged during Capture-DR. This instruction is useful for inspecting data after a PSA operation.

boundary self test

The BSR is selected in the scan path. All BSCs capture the inverse of their current values during Capture-DR. In this way, the contents of the shadow latches can be read out to verify the integrity of both shift-register and shadow-latch elements of the BSR. The device operates in the normal mode.

boundary toggle outputs

The bypass register is selected in the scan path. A logic 0 value is captured in the bypass register during Capture-DR. Data in the shift-register elements of the selected output-mode BSCs is toggled on each rising edge of TCK in Run-Test/Idle, updated in the shadow latches, and applied to the associated device I/O pins on each falling edge of TCK in Run-Test/Idle. Data in the input-mode BSCs remains constant. Data appearing at the device input or I/O pins is not captured in the input-mode BSCs. The device operates in the test mode.

boundary-control-register scan

The BCR is selected in the scan path. The value in the BCR remains unchanged during Capture-DR. This operation must be performed before a boundary-run test operation to specify which test operation is to be executed.

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A SCAN TEST DEVICES WITH 18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

boundary-control register opcode description

The BCR opcodes are decoded from BCR bits 2–0 as shown in Table 4. The selected test operation is performed while the RUNT instruction is executed in the Run-Test/Idle state. The following descriptions detail the operation of each BCR instruction and illustrate the associated PSA and PRPG algorithms.

Table 4. Boundary-Control Register Opcodes

BINARY CODE BIT 2 → BIT 0 MSB → LSB	DESCRIPTION
X00	Sample inputs/toggle outputs (TOPSIP)
X01	Pseudo-random pattern generation/36-bit mode (PRPG)
X10	Parallel-signature analysis/36-bit mode (PSA)
011	Simultaneous PSA and PRPG/18-bit mode (PSA/PRPG)
111	Simultaneous PSA and binary count up/18-bit mode (PSA/COUNT)

While the control input BSCs (bits 51–36) are not included in the toggle, PSA, PRPG, or COUNT algorithms, the output-enable BSCs (bits 51–48 of the BSR) control the drive state (active or high impedance) of the selected device output pins. These BCR instructions are valid only when both bytes of the device are operating in one direction of data flow (that is, 1OEA ≠ 1OEB and 2OEA ≠ 2OEB) and in the same direction of data flow (that is, 1OEA = 2OEA and 1OEB = 2OEB). Otherwise, the bypass instruction is operated.

sample inputs/toggle outputs (TOPSIP)

Data appearing at the selected device input-mode I/O pins is captured in the shift-register elements of the associated BSCs on each rising edge of TCK. Data in the shift-register elements of the selected output-mode BSCs is toggled on each rising edge of TCK, updated in the shadow latches, and applied to the associated device I/O pins on each falling edge of TCK.

pseudo-random pattern generation (PRPG)

A pseudo-random pattern is generated in the shift-register elements of the selected BSCs on each rising edge of TCK, updated in the shadow latches, and applied to the associated device output-mode I/O pins on each falling edge of TCK. Figures 6 and 7 illustrate the 36-bit linear-feedback shift-register algorithms through which the patterns are generated. An initial seed value should be scanned into the BSR before performing this operation. A seed value of all zeroes does not produce additional patterns.

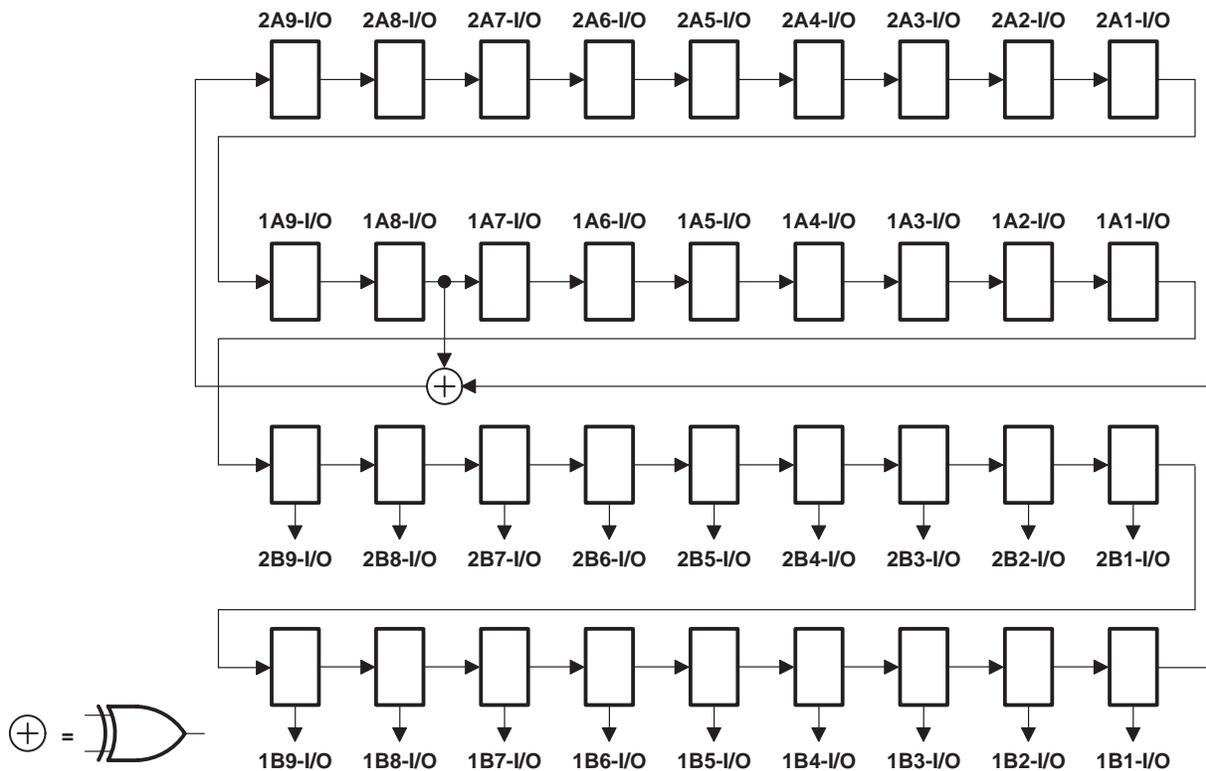


Figure 6. 36-Bit PRPG Configuration (1OEA = 2OEA = 0, 1OEB = 2OEB = 1)

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
 SCAN TEST DEVICES WITH
 18-BIT TRANSCEIVERS AND REGISTERS
 SCBS166D – AUGUST 1993 – REVISED JULY 1996

pseudo-random pattern generation (PRPG) (continued)

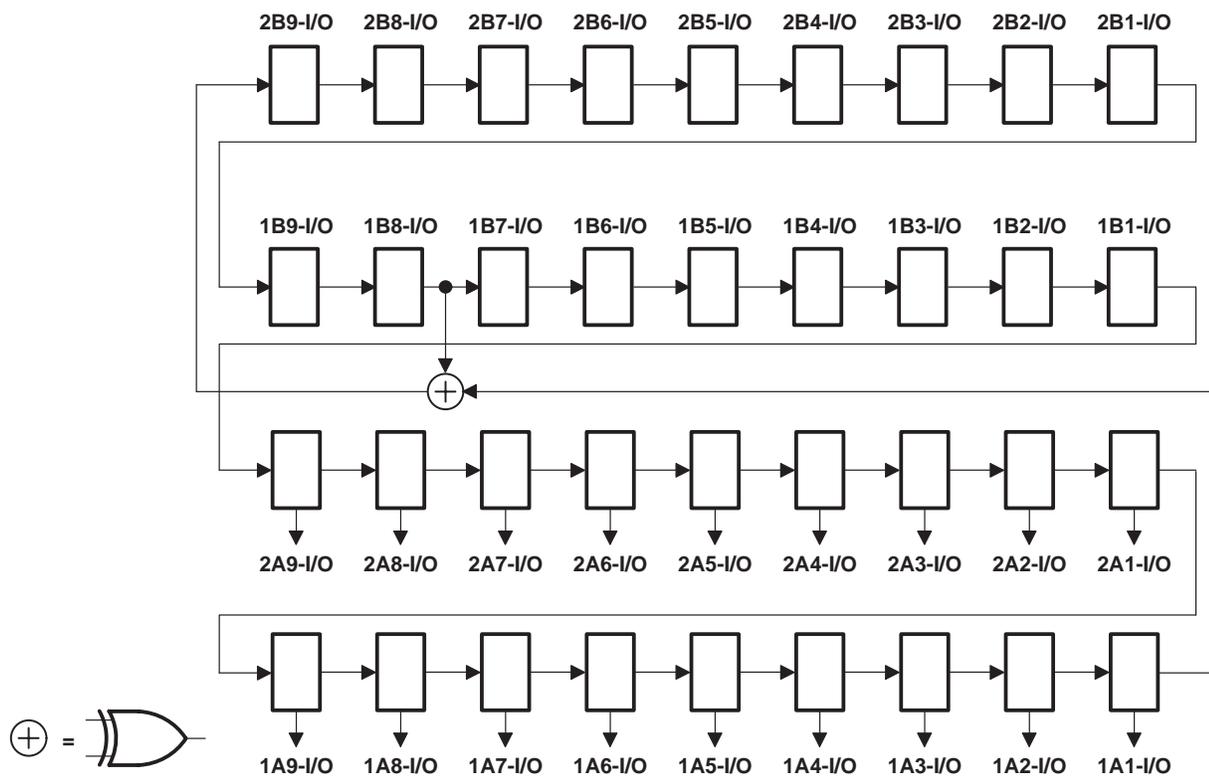


Figure 7. 36-Bit PRPG Configuration (10EA = 20EA = 1, 10EB = 20EB = 0)

parallel-signature analysis (PSA)

Data appearing at the selected device input-mode I/O pins is compressed into a 36-bit parallel signature in the shift-register elements of the selected BSCs on each rising edge of TCK. Data in the shadow latches of the selected output-mode BSCs remains constant and is applied to the associated device I/O pins. Figures 8 and 9 illustrate the 36-bit linear-feedback shift-register algorithms through which the signature is generated. An initial seed value should be scanned into the BSR before performing this operation.

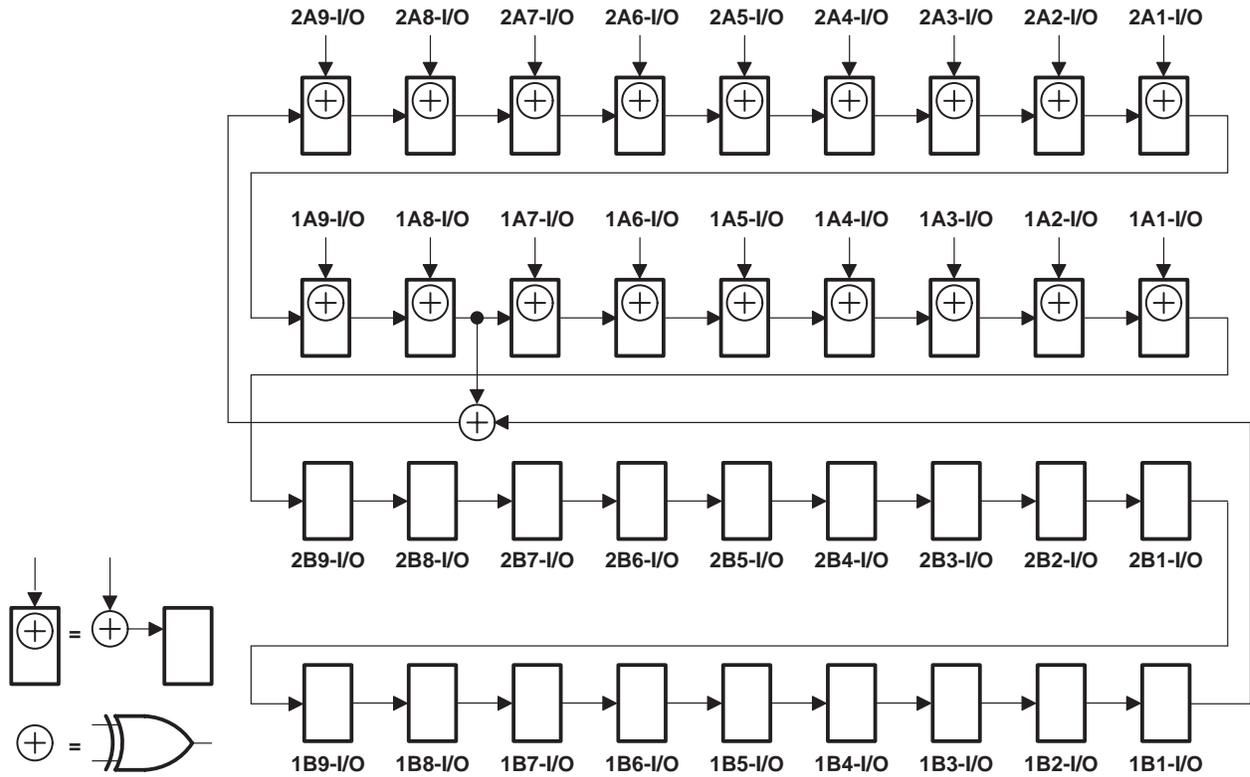


Figure 8. 36-Bit PSA Configuration (1OEA = 2OEA = 0, 1OEB = 2OEB = 1)

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
 SCAN TEST DEVICES WITH
 18-BIT TRANSCEIVERS AND REGISTERS
 SCBS166D – AUGUST 1993 – REVISED JULY 1996

parallel-signature analysis (PSA) (continued)

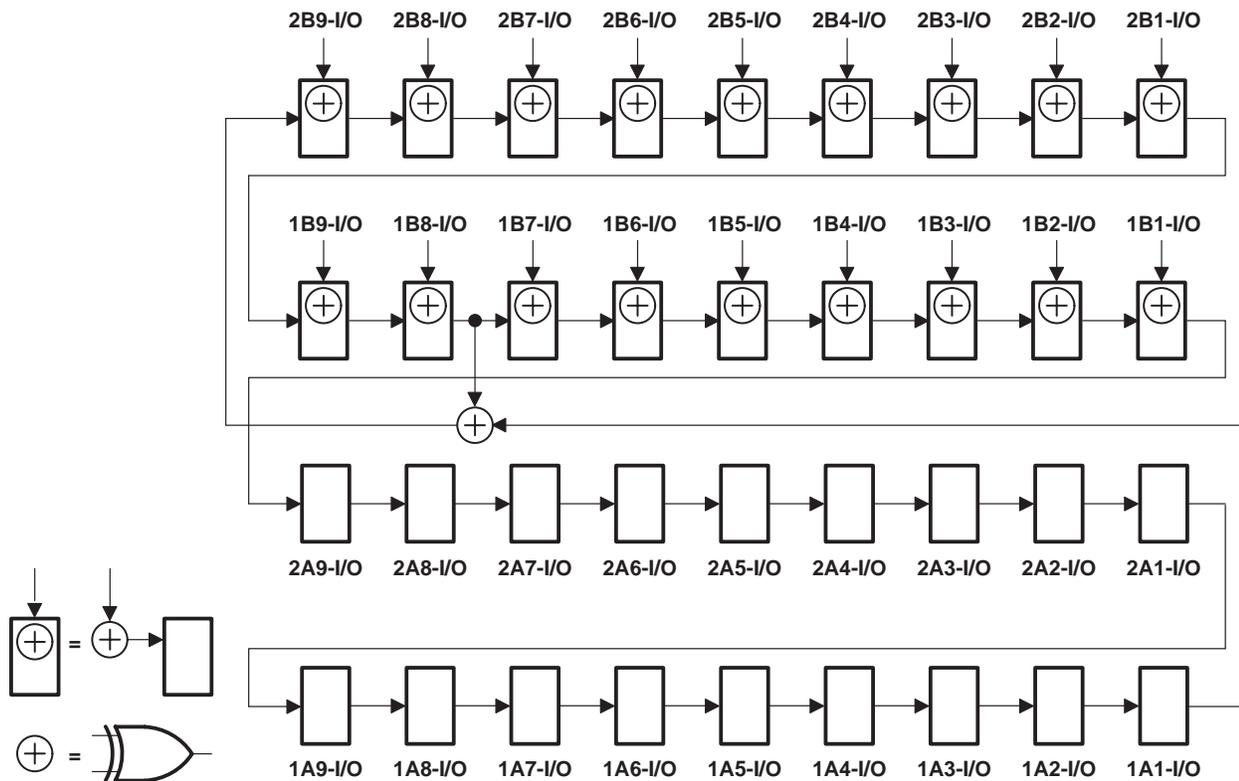


Figure 9. 36-Bit PSA Configuration (1OEA = 2OEA = 1, 1OEB = 2OEB = 0)

simultaneous PSA and PRPG (PSA/PRPG)

Data appearing at the selected device input-mode I/O pins is compressed into an 18-bit parallel signature in the shift-register elements of the selected input-mode BSCs on each rising edge of TCK. At the same time, an 18-bit pseudo-random pattern is generated in the shift-register elements of the selected output-mode BSCs on each rising edge of TCK, updated in the shadow latches, and applied to the associated device I/O pins on each falling edge of TCK. Figures 10 and 11 illustrate the 18-bit linear-feedback shift-register algorithms through which the signature and patterns are generated. An initial seed value should be scanned into the BSR before performing this operation. A seed value of all zeroes does not produce additional patterns.

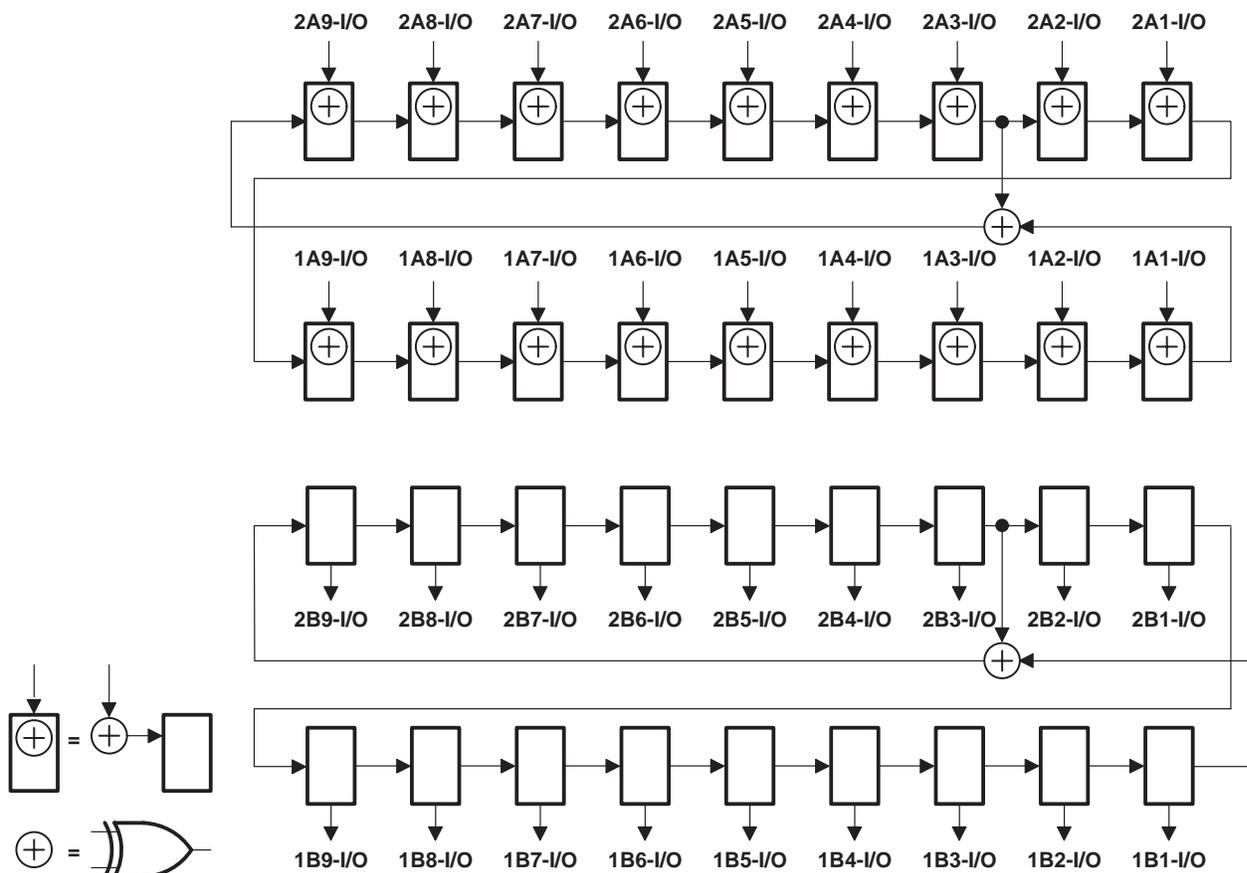


Figure 10. 18-Bit PSA/PRPG Configuration (10EA = 20EA = 0, 10EB = 20EB = 1)

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
SCAN TEST DEVICES WITH
18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

simultaneous PSA and PRPG (PSA/PRPG) (continued)

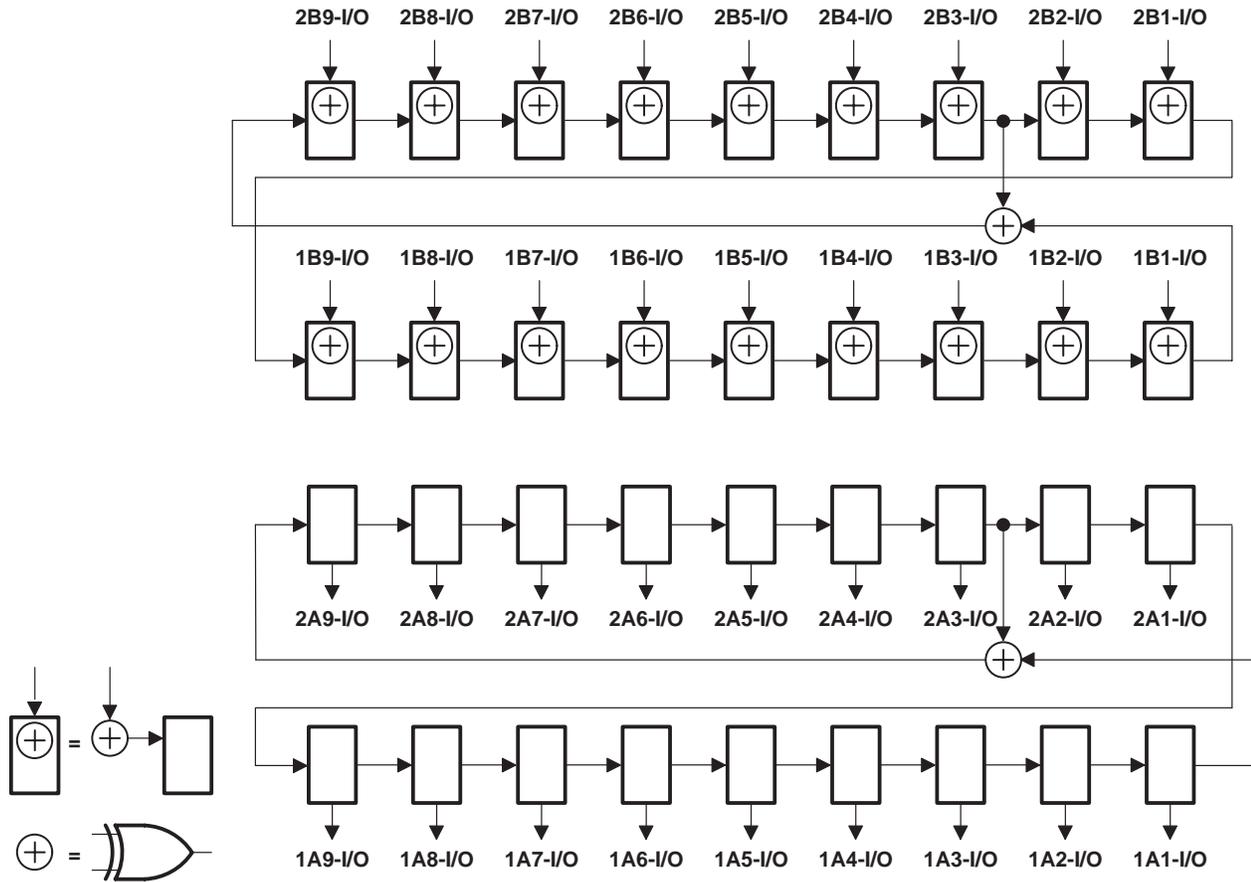


Figure 11. 18-Bit PSA/PRPG Configuration (10EA = 20EA = 1, 10EB = 20EB = 0)

simultaneous PSA and binary count up (PSA/COUNT)

Data appearing at the selected device input-mode I/O pins is compressed into an 18-bit parallel signature in the shift-register elements of the selected input-mode BSCs on each rising edge of TCK. At the same time, an 18-bit binary count-up pattern is generated in the shift-register elements of the selected output-mode BSCs on each rising edge of TCK, updated in the shadow latches, and applied to the associated device I/O pins on each falling edge of TCK. Figures 12 and 13 illustrate the 18-bit linear-feedback shift-register algorithms through which the signature is generated. An initial seed value should be scanned into the BSR before performing this operation.

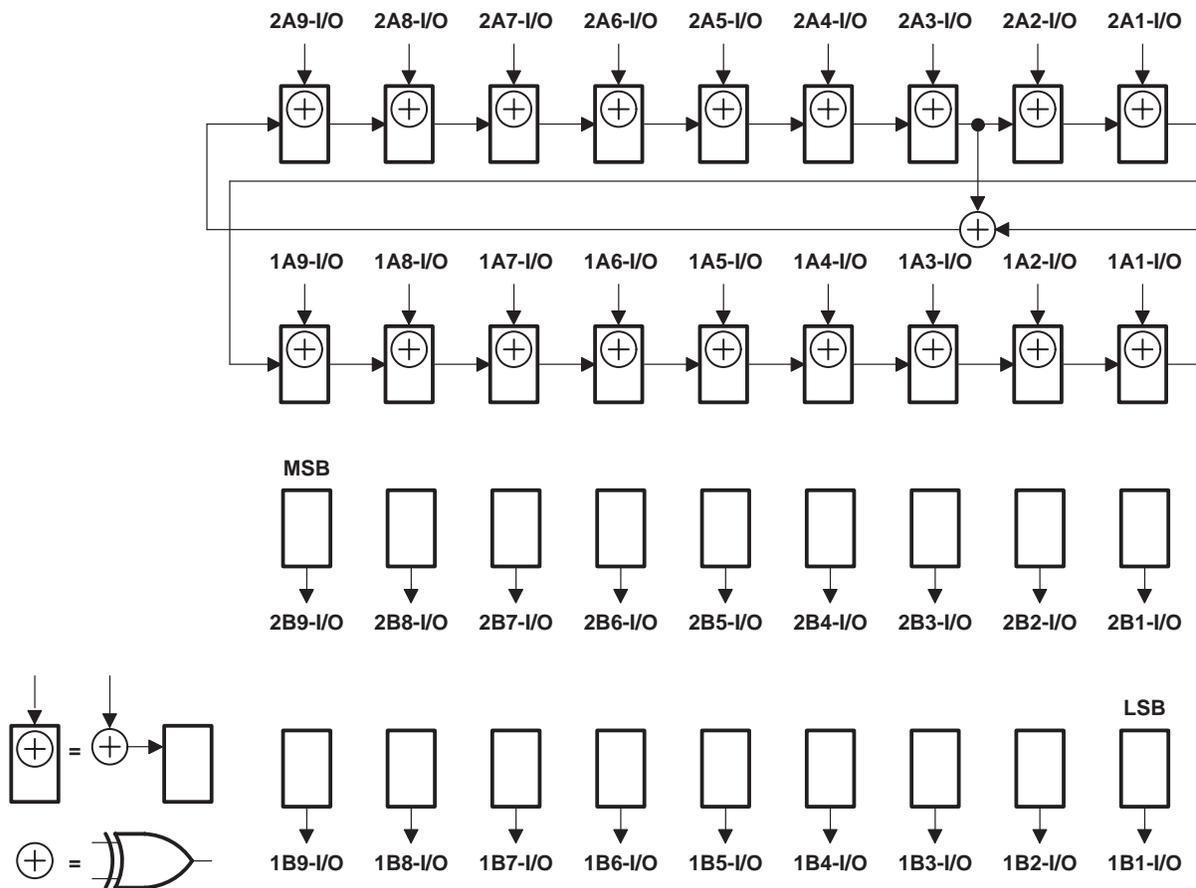


Figure 12. 18-Bit PSA/COUNT Configuration (10EA = 20EA = 0, 10EB = 20EB = 1)

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
SCAN TEST DEVICES WITH
18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

simultaneous PSA and binary count up (PSA/COUNT) (continued)

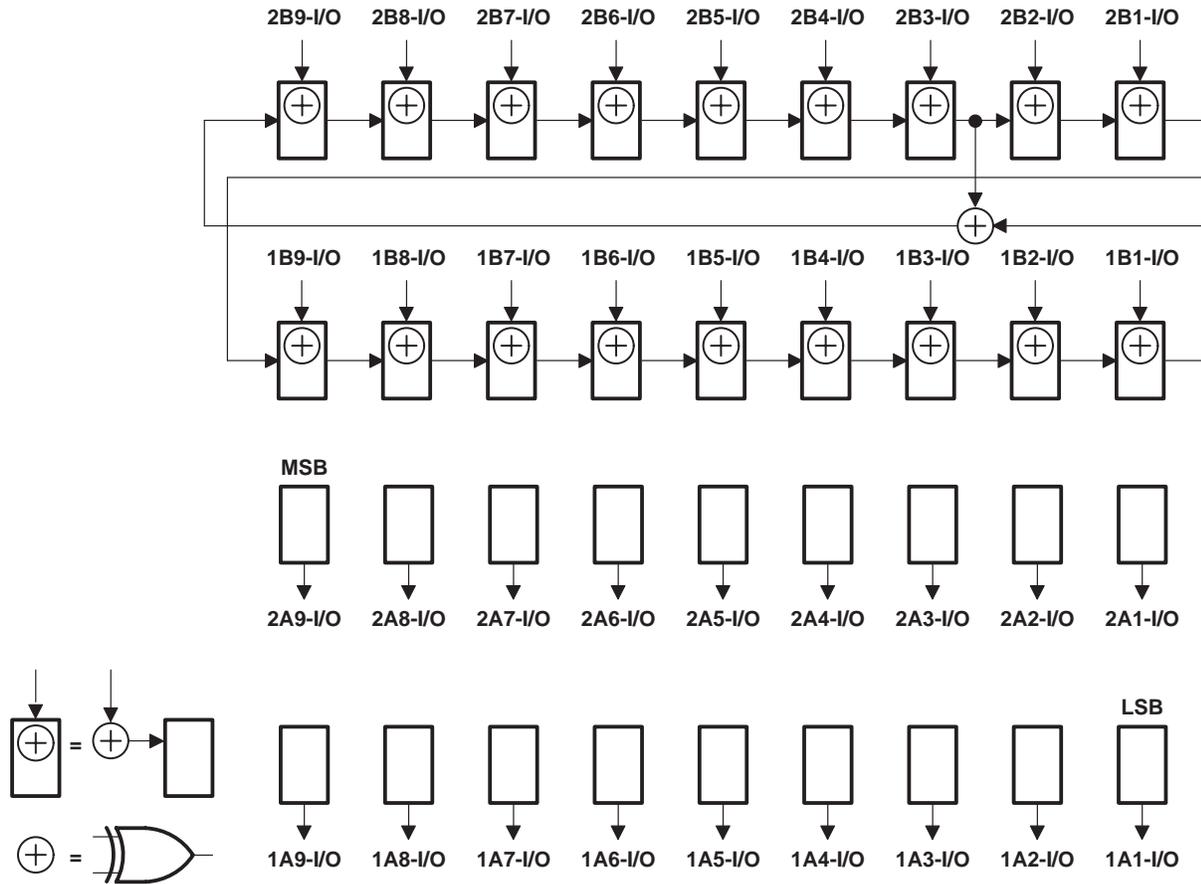


Figure 13. 18-Bit PSA/COUNT Configuration (10EA = 20EA = 1, 10EB = 20EB = 0)

timing description

All test operations of the 'ABTH18646A and 'ABTH182646A are synchronous to TCK. Data on the TDI, TMS, and normal-function inputs is captured on the rising edge of TCK. Data appears on the TDO and normal-function output pins on the falling edge of TCK. The TAP controller is advanced through its states (as shown in Figure 2) by changing the value of TMS on the falling edge of TCK and then applying a rising edge to TCK.

A simple timing example is shown in Figure 14. In this example, the TAP controller begins in the Test-Logic-Reset state and is advanced through its states, as necessary, to perform one instruction-register scan and one data-register scan. While in the Shift-IR and Shift-DR states, TDI is used to input serial data, and TDO is used to output serial data. The TAP controller is then returned to the Test-Logic-Reset state. Table 5 details the operation of the test circuitry during each TCK cycle.

Table 5. Explanation of Timing Example

TCK CYCLE(S)	TAP STATE AFTER TCK	DESCRIPTION
1	Test-Logic-Reset	TMS is changed to a logic 0 value on the falling edge of TCK to begin advancing the TAP controller toward the desired state.
2	Run-Test/Idle	
3	Select-DR-Scan	
4	Select-IR-Scan	
5	Capture-IR	The IR captures the 8-bit binary value 10000001 on the rising edge of TCK as the TAP controller exits the Capture-IR state.
6	Shift-IR	TDO becomes active and TDI is made valid on the falling edge of TCK. The first bit is shifted into the TAP on the rising edge of TCK as the TAP controller advances to the next state.
7–13	Shift-IR	One bit is shifted into the IR on each TCK rising edge. With TDI held at a logic 1 value, the 8-bit binary value 11111111 is serially scanned into the IR. At the same time, the 8-bit binary value 10000001 is serially scanned out of the IR via TDO. In TCK cycle 13, TMS is changed to a logic 1 value to end the IR scan on the next TCK cycle. The last bit of the instruction is shifted as the TAP controller advances from Shift-IR to Exit1-IR.
14	Exit1-IR	TDO becomes inactive (goes to the high-impedance state) on the falling edge of TCK.
15	Update-IR	The IR is updated with the new instruction (BYPASS) on the falling edge of TCK.
16	Select-DR-Scan	
17	Capture-DR	The bypass register captures a logic 0 value on the rising edge of TCK as the TAP controller exits the Capture-DR state.
18	Shift-DR	TDO becomes active and TDI is made valid on the falling edge of TCK. The first bit is shifted into the TAP on the rising edge of TCK as the TAP controller advances to the next state.
19–20	Shift-DR	The binary value 101 is shifted in via TDI, while the binary value 010 is shifted out via TDO.
21	Exit1-DR	TDO becomes inactive (goes to the high-impedance state) on the falling edge of TCK.
22	Update-DR	In general, the selected data register is updated with the new data on the falling edge of TCK.
23	Select-DR-Scan	
24	Select-IR-Scan	
25	Test-Logic-Reset	Test operation completed

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
SCAN TEST DEVICES WITH
18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

recommended operating conditions

		SN54ABTH18646A		SN74ABTH18646A		UNIT
		MIN	MAX	MIN	MAX	
V _{CC}	Supply voltage	4.5	5.5	4.5	5.5	V
V _{IH}	High-level input voltage	2		2		V
V _{IL}	Low-level input voltage		0.8		0.8	V
V _I	Input voltage	0	V _{CC}	0	V _{CC}	V
I _{OH}	High-level output current		-24		-32	mA
I _{OL}	Low-level output current		48		64	mA
Δt/Δv	Input transition rise or fall rate		10		10	ns/V
T _A	Operating free-air temperature	-55	125	-40	85	°C

electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS		SN54ABTH18646A						UNIT	
				T _A = 25°C			T _A = -55°C to 125°C				
				MIN	TYP†	MAX	MIN	MAX	MAX		
V _{IK}		V _{CC} = 4.5 V, I _I = -18 mA			-1.2			-1.2		V	
V _{OH}		V _{CC} = 4.5 V, I _{OH} = -3 mA	2.5			2.5				V	
		V _{CC} = 5 V, I _{OH} = -3 mA	3			3					
		V _{CC} = 4.5 V, I _{OH} = -24 mA	2			2					
V _{OL}		V _{CC} = 4.5 V, I _{OL} = 48 mA			0.55			0.55		V	
I _I	CLK, DIR, S, TCK V _{CC} = 0 to 5.5 V, A or B ports	V _{CC} = 0 to 5.5 V, V _I = V _{CC} or GND			±1			±1		μA	
		V _{CC} = 5.5 V, V _I = V _{CC} or GND			±20			±20			
I _{IH}	OE, TDI, TMS	V _{CC} = 5.5 V, V _I = V _{CC}			10			10		μA	
I _{IL}	OE, TDI, TMS	V _{CC} = 5.5 V, V _I = GND	-40		-150			-40		-150	μA
I _{I(hold)} ‡	A or B ports	V _{CC} = 4.5 V	V _I = 0.8 V		75	220	500				μA
			V _I = 2 V		-75	-180	-500				
I _{OZH}	TDO	V _{CC} = 5.5 V, V _O = 2.7 V, OE = 2 V			10			10		μA	
I _{OZL}	TDO	V _{CC} = 5.5 V, V _O = 0.5 V, OE = 2 V			-10			-10		μA	
I _{OZPU}	TDO	V _{CC} = 0 to 2.1 V, V _O = 2.7 V or 0.5 V, OE = 0.8 V			±50					μA	
I _{OZPD}	TDO	V _{CC} = 2.1 V to 0, V _O = 2.7 V or 0.5 V, OE = 0.8 V			±50					μA	
I _{off}		V _{CC} = 0, V _I or V _O ≤ 4.5 V			±100					μA	
I _{CEX}	Outputs high	V _{CC} = 5.5 V, V _O = 5.5 V			50			50		μA	
I _O §		V _{CC} = 5.5 V, V _O = 2.5 V	-50	-110	-200			-50	-200	mA	
I _{CC}	Outputs high	V _{CC} = 5.5 V, I _O = 0, V _I = V _{CC} or GND	A or B ports		1.7	3.9		3.9			
	Outputs low				20	24		24			
	Outputs disabled				1	3		3			
ΔI _{CC} ¶		V _{CC} = 5.5 V, One input at 3.4 V, Other inputs at V _{CC} or GND			1.5			1.5		mA	
C _i	Control inputs	V _I = 2.5 V or 0.5 V			5					pF	
C _{io}	A or B ports	V _O = 2.5 V or 0.5 V			10					pF	
C _o	TDO	V _O = 2.5 V or 0.5 V			8					pF	

† All typical values are at V_{CC} = 5 V.

‡ The parameter I_{I(hold)} includes the off-state output leakage current.

§ Not more than one output should be tested at a time, and the duration of the test should not exceed one second.

¶ This is the increase in supply current for each input that is at the specified TTL voltage level rather than V_{CC} or GND.



SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
SCAN TEST DEVICES WITH
18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS		SN74ABTH18646A					UNIT			
				T _A = 25°C			T _A = -40°C to 85°C					
				MIN	TYP†	MAX	MIN	MAX				
V _{IK}		V _{CC} = 4.5 V, I _I = -18 mA		-1.2			-1.2		V			
V _{OH}		V _{CC} = 4.5 V, I _{OH} = -3 mA		2.5			2.5		V			
		V _{CC} = 5 V, I _{OH} = -3 mA		3			3					
		V _{CC} = 4.5 V		I _{OH} = -24 mA		2						
				I _{OH} = -32 mA		2						
V _{OL}		V _{CC} = 4.5 V		I _{OL} = 48 mA		0.55		0.55		V		
				I _{OL} = 64 mA		0.55		0.55				
I _I	CLK, DIR, S, TCK V _{CC} = 0 to 5.5 V,	V _{CC} = 0 to 5.5 V, V _I = V _{CC} or GND		±1			±1		μA			
	A or B ports	V _{CC} = 5.5 V, V _I = V _{CC} or GND		±20			±20					
I _{IH}	\overline{OE} , TDI, TMS	V _{CC} = 5.5 V, V _I = V _{CC}		10			10		μA			
I _{IL}	\overline{OE} , TDI, TMS	V _{CC} = 5.5 V, V _I = GND		-40		-150		-40 -150		μA		
I _{I(hold)} ‡	A or B ports	V _{CC} = 4.5 V		V _I = 0.8 V		75		220		500		μA
				V _I = 2 V		-75		-180		-500		
I _{OZH}	TDO	V _{CC} = 2.1 V to 5.5 V, V _O = 2.7 V, \overline{OE} = 2 V		10			10		μA			
I _{OZL}	TDO	V _{CC} = 2.1 V to 5.5 V, V _O = 0.5 V, \overline{OE} = 2 V		-10			-10		μA			
I _{OZPU}	TDO	V _{CC} = 0 to 2.1 V, V _O = 2.7 V or 0.5 V, \overline{OE} = 0.8 V		±50			±50		μA			
I _{OZPD}	TDO	V _{CC} = 2.1 V to 0, V _O = 2.7 V or 0.5 V, \overline{OE} = 0.8 V		±50			±50		μA			
I _{off}		V _{CC} = 0, V _I or V _O ≤ 4.5 V		±100			±100		μA			
I _{CEX}	Outputs high	V _{CC} = 5.5 V, V _O = 5.5 V		50			50		μA			
I _{O§}		V _{CC} = 5.5 V, V _O = 2.5 V		-50		-110		-200		mA		
I _{CC}	Outputs high	V _{CC} = 5.5 V, I _O = 0, V _I = V _{CC} or GND		A or B ports		1.7		2.2		2.2		mA
	Outputs low					20		24		24		
	Outputs disabled					1		2		2		
ΔI _{CC¶}		V _{CC} = 5.5 V, One input at 3.4 V, Other inputs at V _{CC} or GND		1.5			1.5		mA			
C _i	Control inputs	V _I = 2.5 V or 0.5 V		5					pF			
C _{io}	A or B ports	V _O = 2.5 V or 0.5 V		10					pF			
C _o	TDO	V _O = 2.5 V or 0.5 V		8					pF			

† All typical values are at V_{CC} = 5 V.

‡ The parameter I_{I(hold)} includes the off-state output leakage current.

§ Not more than one output should be tested at a time, and the duration of the test should not exceed one second.

¶ This is the increase in supply current for each input that is at the specified TTL voltage level rather than V_{CC} or GND.



SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
**SCAN TEST DEVICES WITH
 18-BIT TRANSCEIVERS AND REGISTERS**

SCBS166D – AUGUST 1993 – REVISED JULY 1996

timing requirements over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (normal mode) (see Figure 15)

			SN54ABTH18646A		SN74ABTH18646A		UNIT
			MIN	MAX	MIN	MAX	
f_{clock}	Clock frequency	CLKAB or CLKBA	0	100	0	100	MHz
t_w	Pulse duration	CLKAB or CLKBA high or low	3		3		ns
t_{su}	Setup time	A before CLKAB \uparrow or B before CLKBA \uparrow	3		3		ns
t_h	Hold time	A after CLKAB \uparrow or B after CLKBA \uparrow	0.9		0.5		ns

timing requirements over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (test mode) (see Figure 15)

			SN54ABTH18646A		SN74ABTH18646A		UNIT
			MIN	MAX	MIN	MAX	
f_{clock}	Clock frequency	TCK	0	50	0	50	MHz
t_w	Pulse duration	TCK high or low	8		8		ns
t_{su}	Setup time	A, B, CLK, DIR, $\overline{\text{OE}}$, or S before TCK \uparrow	6		6		ns
		TDI before TCK \uparrow	4.5		4.5		
		TMS before TCK \uparrow	3		3		
t_h	Hold time	A, B, CLK, DIR, $\overline{\text{OE}}$, or S after TCK \uparrow	1.5		1.5		ns
		TDI after TCK \uparrow	1		1		
		TMS after TCK \uparrow	1.5		1.5		
t_d	Delay time	Power up to TCK \uparrow	50*		50		ns
t_r	Rise time	V_{CC} power up	1*		1		μs

*On products compliant to MIL-PRF-38535, this parameter is not production tested.



SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
SCAN TEST DEVICES WITH
18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (normal mode) (see Figure 15)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	SN54ABTH18646A					UNIT
			V _{CC} = 5 V, T _A = 25°C			V _{CC} = 4.5 V to 5.5 V, T _A = -55°C to 125°C		
			MIN	TYP	MAX	MIN	MAX	
f _{max}	CLKAB or CLKBA		100	150		100		MHz
t _{PLH}	A or B	B or A	1.5	3.1	4.7	1.5	5.2	ns
t _{PHL}			1.5	3.3	5.0	1.5	6	
t _{PLH}	CLKAB or CLKBA	B or A	1.5	3.6	5.6	1.5	6.8	ns
t _{PHL}			1.5	3.8	5.8	1.5	7	
t _{PLH}	SAB or SBA	B or A	1.5	3.8	6.0	1.5	7.8	ns
t _{PHL}			1.5	3.9	6.5	1.5	8.2	
t _{PZH}	DIR	B or A	1.5	3.9	6.3	1.5	7.5	ns
t _{PZL}			1.5	4	6.5	1.5	7.8	
t _{PZH}	\overline{OE}	B or A	1.5	4.2	6.7	1.5	7.6	ns
t _{PZL}			1.5	4.3	6.9	1.5	7.7	
t _{PHZ}	DIR	B or A	2	5.9	8.8	2	10.3	ns
t _{PLZ}			2	4.7	6.9	2	9.1	
t _{PHZ}	\overline{OE}	B or A	2	6	9	2	10.2	ns
t _{PLZ}			2	4.8	7.1	2	9.4	

switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (normal mode) (see Figure 15)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	SN74ABTH18646A					UNIT
			V _{CC} = 5 V, T _A = 25°C			V _{CC} = 4.5 V to 5.5 V, T _A = -40°C to 85°C		
			MIN	TYP	MAX	MIN	MAX	
f _{max}	CLKAB or CLKBA		100	150		100		MHz
t _{PLH}	A or B	B or A	1.5	3.1	4.7	1.5	5	ns
t _{PHL}			1.5	3.3	5.0	1.5	5.4	
t _{PLH}	CLKAB or CLKBA	B or A	1.5	3.6	5.6	1.5	5.9	ns
t _{PHL}			1.5	3.8	5.8	1.5	6.1	
t _{PLH}	SAB or SBA	B or A	1.5	3.8	6.0	1.5	6.6	ns
t _{PHL}			1.5	3.9	6.5	1.5	6.8	
t _{PZH}	DIR	B or A	1.5	3.9	6.3	1.5	7	ns
t _{PZL}			1.5	4	6.5	1.5	7.2	
t _{PZH}	\overline{OE}	B or A	1.5	4.2	6.7	1.5	7.4	ns
t _{PZL}			1.5	4.3	6.9	1.5	7.6	
t _{PHZ}	DIR	B or A	2	5.9	8.8	2	10	ns
t _{PLZ}			2	4.7	6.9	2	8.1	
t _{PHZ}	\overline{OE}	B or A	2	6	9	2	9.7	ns
t _{PLZ}			2	4.8	7.1	2	7.6	



SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
**SCAN TEST DEVICES WITH
 18-BIT TRANSCEIVERS AND REGISTERS**

SCBS166D – AUGUST 1993 – REVISED JULY 1996

switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (test mode) (see Figure 15)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	SN54ABTH18646A					UNIT
			V _{CC} = 5 V, T _A = 25°C			V _{CC} = 4.5 V to 5.5 V, T _A = -40°C to 85°C		
			MIN	TYP	MAX	MIN	MAX	
f _{max}	TCK		50	90		50		MHz
t _{PLH}	TCK↓	A or B	2.5	6.1	11	2.5	13.1	ns
t _{PHL}			2.5	6.5	10.8	2.5	12.6	
t _{PLH}	TCK↓	TDO	2	3.6	5.1	2	5.8	ns
t _{PHL}			2	3.7	5.1	2	7	
t _{PZH}	TCK↓	A or B	4	7.1	11.5	4	13.9	ns
t _{PZL}			4	7.2	11.8	4	14.2	
t _{PZH}	TCK↓	TDO	2	3.7	5.7	2	6.6	ns
t _{PZL}			2	3.9	6.2	2	6.9	
t _{PHZ}	TCK↓	A or B	4	8.5	14.2	4	18	ns
t _{PLZ}			3	7.2	13.3	3	17.5	
t _{PHZ}	TCK↓	TDO	3	5.1	6.8	3	7.4	ns
t _{PLZ}			2.5	4	5.5	2.5	6.4	

switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (test mode) (see Figure 15)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	SN74ABTH18646A					UNIT
			V _{CC} = 5 V, T _A = 25°C			V _{CC} = 4.5 V to 5.5 V, T _A = -40°C to 85°C		
			MIN	TYP	MAX	MIN	MAX	
f _{max}	TCK		50	90		50		MHz
t _{PLH}	TCK↓	A or B	2.5	6.1	11	2.5	13.1	ns
t _{PHL}			2.5	6.5	10.8	2.5	12.4	
t _{PLH}	TCK↓	TDO	2	3.6	5.1	2	5.6	ns
t _{PHL}			2	3.7	5.1	2	5.6	
t _{PZH}	TCK↓	A or B	4	7.1	11.5	4	13.4	ns
t _{PZL}			4	7.2	11.8	4	13.6	
t _{PZH}	TCK↓	TDO	2	3.7	5.7	2	6.6	ns
t _{PZL}			2	3.9	6.2	2	6.9	
t _{PHZ}	TCK↓	A or B	4	8.5	13	4	15	ns
t _{PLZ}			3	7.2	13.3	3	15	
t _{PHZ}	TCK↓	TDO	3	5.1	6.8	3	7.2	ns
t _{PLZ}			2.5	4	5.5	2.5	6.3	

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A

SCAN TEST DEVICES WITH 18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

recommended operating conditions

		SN54ABTH182646A		SN74ABTH182646A		UNIT
		MIN	MAX	MIN	MAX	
V _{CC}	Supply voltage	4.5	5.5	4.5	5.5	V
V _{IH}	High-level input voltage	2		2		V
V _{IL}	Low-level input voltage		0.8		0.8	V
V _I	Input voltage	0	V _{CC}	0	V _{CC}	V
I _{OH}	High-level output current	A port, TDO			-24	-32
		B port			-12	-12
I _{OL}	Low-level output current	A port, TDO			48	64
		B port			12	12
Δt/Δv	Input transition rise or fall rate		10		10	ns/V
T _A	Operating free-air temperature	-55	125	-40	85	°C

PRODUCT PREVIEW

PRODUCT PREVIEW information concerns products in the formative or design phase of development. Characteristic data and other specifications are design goals. Texas Instruments reserves the right to change or discontinue these products without notice.



POST OFFICE BOX 655303 • DALLAS, TEXAS 75265

electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

PARAMETER	TEST CONDITIONS	T _A = 25°C			SN54ABTH182646A		SN74ABTH182646A		UNIT		
		MIN	TYP†	MAX	MIN	MAX	MIN	MAX			
V _{IK}	V _{CC} = 4.5 V, I _I = -18 mA			-1.2		-1.2		-1.2	V		
V _{OH}	A port, TDO	V _{CC} = 4.5 V, I _{OH} = -3 mA		2.5		2.5		2.5	V		
		V _{CC} = 5 V, I _{OH} = -3 mA		3		3		3			
		V _{CC} = 4.5 V	I _{OH} = -24 mA	2		2					
	I _{OH} = -32 mA		2*				2				
	B port	V _{CC} = 4.5 V, I _{OH} = -1 mA		3.35		3.3		3.35			
		V _{CC} = 5 V, I _{OH} = -1 mA		3.85		3.8		3.85			
V _{CC} = 4.5 V		I _{OH} = -3 mA	3.1		3		3.1				
	I _{OH} = -12 mA	2.6*				2.6					
V _{OL}	A port, TDO	V _{CC} = 4.5 V			0.55		0.55		V		
		I _{OL} = 64 mA			0.55*			0.55			
	B port	V _{CC} = 4.5 V			0.8		0.8				
		I _{OL} = 12 mA			0.8*			0.8			
I _I	CLK, DIR, S, TCK	V _{CC} = 0 to 5.5 V, V _I = V _{CC} or GND			±1		±1		µA		
	A or B ports	V _{CC} = 5.5 V, V _I = V _{CC} or GND			±20		±20				
I _{IH}	\overline{OE} , TDI, TMS	V _{CC} = 5.5 V, V _I = V _{CC}			10		10		µA		
I _{IL}	\overline{OE} , TDI, TMS	V _{CC} = 5.5 V, V _I = GND		-40	-150	-40	-150	-40	-150	µA	
I _{I(hold)} ‡	A or B ports	V _{CC} = 4.5 V		75	220	500		75	500	µA	
		V _I = 2 V		-75	-180	-500		-75	-500		
I _{OZH}	TDO	V _{CC} = 5.5 V, V _O = 2.7 V, \overline{OE} = 2 V			10		10		µA		
I _{OZL}	TDO	V _{CC} = 5.5 V, V _O = 0.5 V, \overline{OE} = 2 V			-10		-10		µA		
I _{OZPU}	TDO	V _{CC} = 0 to 2.1 V, V _O = 2.7 V or 0.5 V, \overline{OE} = 0.8 V			±50			±50	µA		
I _{OZPD}	TDO	V _{CC} = 2.1 V to 0, V _O = 2.7 V or 0.5 V, \overline{OE} = 0.8 V			±50			±50	µA		
I _{off}		V _{CC} = 0, V _I or V _O ≤ 4.5 V			±100			±100	µA		
I _{CEX}	Outputs high	V _{CC} = 5.5 V, V _O = 5.5 V			50		50		µA		
I _{O§}	A port, TDO	V _{CC} = 5.5 V, V _O = 2.5 V		-50	-110	-200	-50	-200	-50	-200	mA
	B port	V _{CC} = 5.5 V, V _O = 2.5 V		-25	-55	-100	-25	-100	-25	-100	
I _{CC}	Outputs high	V _{CC} = 5.5 V, I _O = 0, V _I = V _{CC} or GND	A or B ports		1.7	2.2		2.2		2.2	mA
	Outputs low				23	27		27		27	
	Outputs disabled				1	2		2		2	
ΔI _{CC} ¶		V _{CC} = 5.5 V, One input at 3.4 V, Other inputs at V _{CC} or GND			1.5		1.5		1.5	mA	

* On products compliant to MIL-PRF-38535, this parameter does not apply.

† All typical values are at V_{CC} = 5 V.

‡ The parameter I_{I(hold)} includes the off-state output leakage current.

§ Not more than one output should be tested at a time, and the duration of the test should not exceed one second.

¶ This is the increase in supply current for each input that is at the specified TTL voltage level rather than V_{CC} or GND.

SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
SCAN TEST DEVICES WITH
18-BIT TRANSCEIVERS AND REGISTERS

SCBS166D – AUGUST 1993 – REVISED JULY 1996

electrical characteristics over recommended operating free-air temperature range (unless otherwise noted) (continued)

PARAMETER		TEST CONDITIONS	T _A = 25°C			SN54ABTH182646A		SN74ABTH182646A		UNIT
			MIN	TYP†	MAX	MIN	MAX	MIN	MAX	
C _i	Control inputs	V _I = 2.5 V or 0.5 V	5							pF
C _{io}	A or B ports	V _O = 2.5 V or 0.5 V	10							pF
C _O	TDO	V _O = 2.5 V or 0.5 V	8							pF

† All typical values are at V_{CC} = 5 V.

timing requirements over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (normal mode) (see Figure 15)

			SN54ABTH182646A		SN74ABTH182646A		UNIT
			MIN	MAX	MIN	MAX	
f _{clock}	Clock frequency	CLKAB or CLKBA	0	100	0	100	MHz
t _w	Pulse duration	CLKAB or CLKBA high or low	3		3		ns
t _{su}	Setup time	A before CLKAB↑ or B before CLKBA↑	3		3		ns
t _h	Hold time	A after CLKAB↑ or B after CLKBA↑	0.5		0.5		ns

timing requirements over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (test mode) (see Figure 15)

			SN54ABTH182646A		SN74ABTH182646A		UNIT
			MIN	MAX	MIN	MAX	
f _{clock}	Clock frequency	TCK	0	50	0	50	MHz
t _w	Pulse duration	TCK high or low	8		8		ns
t _{su}	Setup time	A, B, CLK, DIR, \overline{OE} , or S before TCK↑	6		6		ns
		TDI before TCK↑	4.5		4.5		
		TMS before TCK↑	3		3		
t _h	Hold time	A, B, CLK, DIR, \overline{OE} , or S after TCK↑	1.5		1.5		ns
		TDI after TCK↑	1		1		
		TMS after TCK↑	1.5		1.5		
t _d	Delay time	Power up to TCK↑	50		50		ns
t _r	Rise time	V _{CC} power up	1		1		μs

PRODUCT PREVIEW information concerns products in the formative or design phase of development. Characteristic data and other specifications are design goals. Texas Instruments reserves the right to change or discontinue these products without notice.



POST OFFICE BOX 655303 • DALLAS, TEXAS 75265

switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (normal mode) (see Figure 15)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	V _{CC} = 5 V, T _A = 25°C			SN54ABTH182646A		SN74ABTH182646A		UNIT
			MIN	TYP	MAX	MIN	MAX	MIN	MAX	
f _{max}	CLKAB or CLKBA		100	150		100		100		MHz
t _{PLH}	A	B	1.5	3.5	5.1	1.5	5.8	1.5	5.3	ns
t _{PHL}			1.5	4.1	5.8	1.5	6.4	1.5	6.1	
t _{PLH}	B	A	1.5	3.1	4.7	1.5	5.2	1.5	5	ns
t _{PHL}			1.5	3.3	5	1.5	5.6	1.5	5.4	
t _{PLH}	CLKAB	B	1.5	4.3	6.2	1.5	7	1.5	6.5	ns
t _{PHL}			1.5	4.9	7	1.5	8.1	1.5	7.4	
t _{PLH}	CLKBA	A	1.5	3.6	5.2	1.5	6.2	1.5	5.9	ns
t _{PHL}			1.5	3.8	5.5	1.5	6.5	1.5	6.1	
t _{PLH}	SAB	B	1.5	4.4	6.9	1.5	7.6	1.5	7.2	ns
t _{PHL}			1.5	4.8	7.4	1.5	8.3	1.5	7.8	
t _{PLH}	SBA	A	1.5	3.8	5.6	1.5	6.8	1.5	6.6	ns
t _{PHL}			1.5	3.9	6	1.5	7.2	1.5	6.8	
t _{PZH}	DIR	B or A	1.5	3.9	6.3	1.5	7.5	1.5	7	ns
t _{PZL}			1.5	4	6.5	1.5	7.7	1.5	7.2	
t _{PZH}	\overline{OE}	B or A	1.5	4.2	6.7	1.5	8.1	1.5	7.4	ns
t _{PZL}			1.5	4.3	6.9	1.5	8.4	1.5	7.6	
t _{PHZ}	DIR	B or A	2	5.9	8.8	2	10.3	2	10	ns
t _{PLZ}			2	4.7	6.9	2	8.7	2	8.1	
t _{PHZ}	\overline{OE}	B or A	2	6	9	2	10.5	2	9.7	ns
t _{PLZ}			2	4.8	7.1	2	8.7	2	7.6	

switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (test mode) (see Figure 15)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	V _{CC} = 5 V, T _A = 25°C			SN54ABTH182646A		SN74ABTH182646A		UNIT
			MIN	TYP	MAX	MIN	MAX	MIN	MAX	
f _{max}	TCK		50	90		50		50		MHz
t _{PLH}	TCK↓	A or B	2.5	6.1	11	2.5	14.5	2.5	13.1	ns
t _{PHL}			2.5	6.5	10.8	2.5	14	2.5	12.4	
t _{PLH}	TCK↓	TDO	2	3.6	5.1	2	7	2	5.6	ns
t _{PHL}			2	3.7	5.1	2	7	2	5.6	
t _{PZH}	TCK↓	A or B	4	7.1	11.5	4	14.5	4	13.4	ns
t _{PZL}			4	7.2	11.8	4	15	4	13.6	
t _{PZH}	TCK↓	TDO	2	3.7	5.7	2	7.5	2	6.6	ns
t _{PZL}			2	3.9	6.2	2	8	2	6.9	
t _{PHZ}	TCK↓	A or B	4	8.5	13	4	18	4	15	ns
t _{PLZ}			3	7.2	13.3	3	17.5	3	15	
t _{PHZ}	TCK↓	TDO	3	5.1	6.8	3	8	3	7.2	ns
t _{PLZ}			2.5	4	5.5	2.5	8	2.5	6.3	

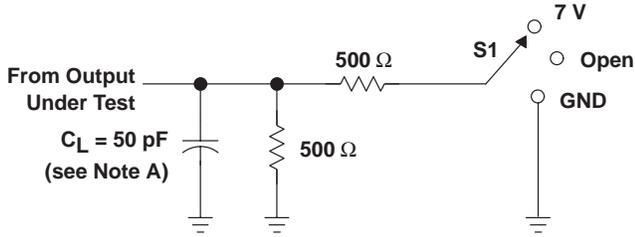
PRODUCT PREVIEW information concerns products in the formative or design phase of development. Characteristic data and other specifications are design goals. Texas Instruments reserves the right to change or discontinue these products without notice.



SN54ABTH18646A, SN54ABTH182646A, SN74ABTH18646A, SN74ABTH182646A
SCAN TEST DEVICES WITH
18-BIT TRANSCEIVERS AND REGISTERS

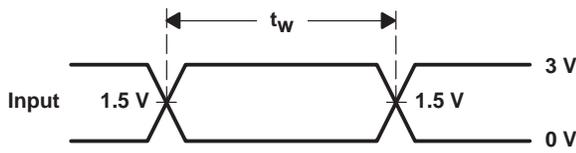
SCBS166D – AUGUST 1993 – REVISED JULY 1996

PARAMETER MEASUREMENT INFORMATION

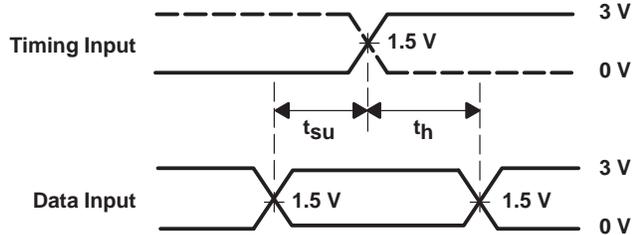


LOAD CIRCUIT

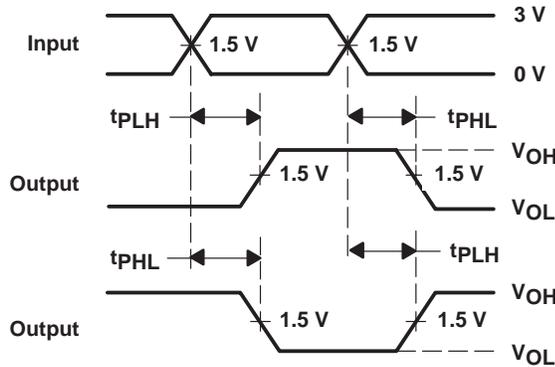
TEST	S1
t_{PLH}/t_{PHL}	Open
t_{PLZ}/t_{PZL}	7 V
t_{PHZ}/t_{PZH}	Open



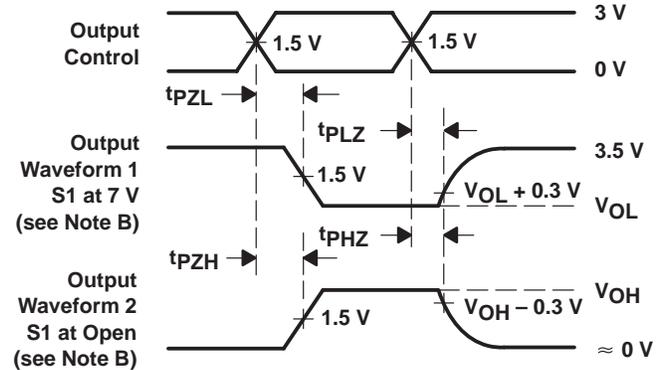
VOLTAGE WAVEFORMS
PULSE DURATION



VOLTAGE WAVEFORMS
SETUP AND HOLD TIMES



VOLTAGE WAVEFORMS
PROPAGATION DELAY TIMES
INVERTING AND NONINVERTING OUTPUTS



VOLTAGE WAVEFORMS
ENABLE AND DISABLE TIMES
LOW- AND HIGH-LEVEL ENABLING

- NOTES: A. C_L includes probe and jig capacitance.
 B. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high except when disabled by the output control.
 C. All input pulses are supplied by generators having the following characteristics: $PRR \leq 10 \text{ MHz}$, $Z_O = 50 \Omega$, $t_r \leq 2.5 \text{ ns}$, $t_f \leq 2.5 \text{ ns}$.
 D. The outputs are measured one at a time with one transition per measurement.

Figure 15. Load Circuit and Voltage Waveforms

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
74ABTH182646APMG4	Active	Production	LQFP (PM) 64	160 JEDEC TRAY (10+1)	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	ABTH182646A
74ABTH182646APMG4.B	Active	Production	LQFP (PM) 64	160 JEDEC TRAY (10+1)	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	ABTH182646A
SN74ABTH182646APM	Active	Production	LQFP (PM) 64	160 JEDEC TRAY (10+1)	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	ABTH182646A
SN74ABTH182646APM.B	Active	Production	LQFP (PM) 64	160 JEDEC TRAY (10+1)	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	ABTH182646A
SN74ABTH18646APM	Active	Production	LQFP (PM) 64	160 JEDEC TRAY (10+1)	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	ABTH18646A
SN74ABTH18646APM.B	Active	Production	LQFP (PM) 64	160 JEDEC TRAY (10+1)	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	ABTH18646A
SN74ABTH18646APMG4	Active	Production	LQFP (PM) 64	160 JEDEC TRAY (10+1)	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	ABTH18646A
SN74ABTH18646APMG4.B	Active	Production	LQFP (PM) 64	160 JEDEC TRAY (10+1)	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	ABTH18646A

(1) **Status:** For more details on status, see our [product life cycle](#).

(2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

(3) **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

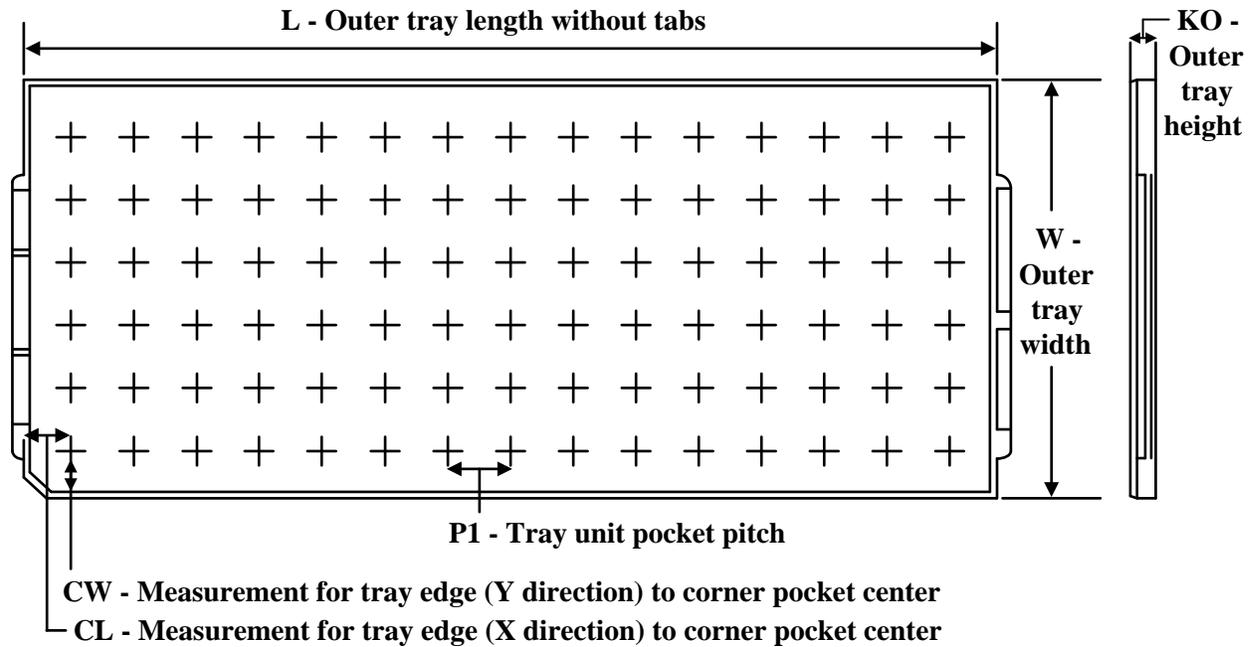
(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

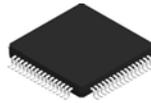
TRAY


Chamfer on Tray corner indicates Pin 1 orientation of packed units.

*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	Unit array matrix	Max temperature (°C)	L (mm)	W (mm)	K0 (µm)	P1 (mm)	CL (mm)	CW (mm)
74ABTH182646APMG4	PM	LQFP	64	160	8 X 20	150	315	135.9	7620	15.2	13.1	13
74ABTH182646APMG4.B	PM	LQFP	64	160	8 X 20	150	315	135.9	7620	15.2	13.1	13
SN74ABTH182646APM	PM	LQFP	64	160	8 X 20	150	315	135.9	7620	15.2	13.1	13
SN74ABTH182646APM.B	PM	LQFP	64	160	8 X 20	150	315	135.9	7620	15.2	13.1	13
SN74ABTH18646APM	PM	LQFP	64	160	8 X 20	150	315	135.9	7620	15.2	13.1	13
SN74ABTH18646APM.B	PM	LQFP	64	160	8 X 20	150	315	135.9	7620	15.2	13.1	13
SN74ABTH18646APMG4	PM	LQFP	64	160	8 X 20	150	315	135.9	7620	15.2	13.1	13
SN74ABTH18646APMG4.B	PM	LQFP	64	160	8 X 20	150	315	135.9	7620	15.2	13.1	13

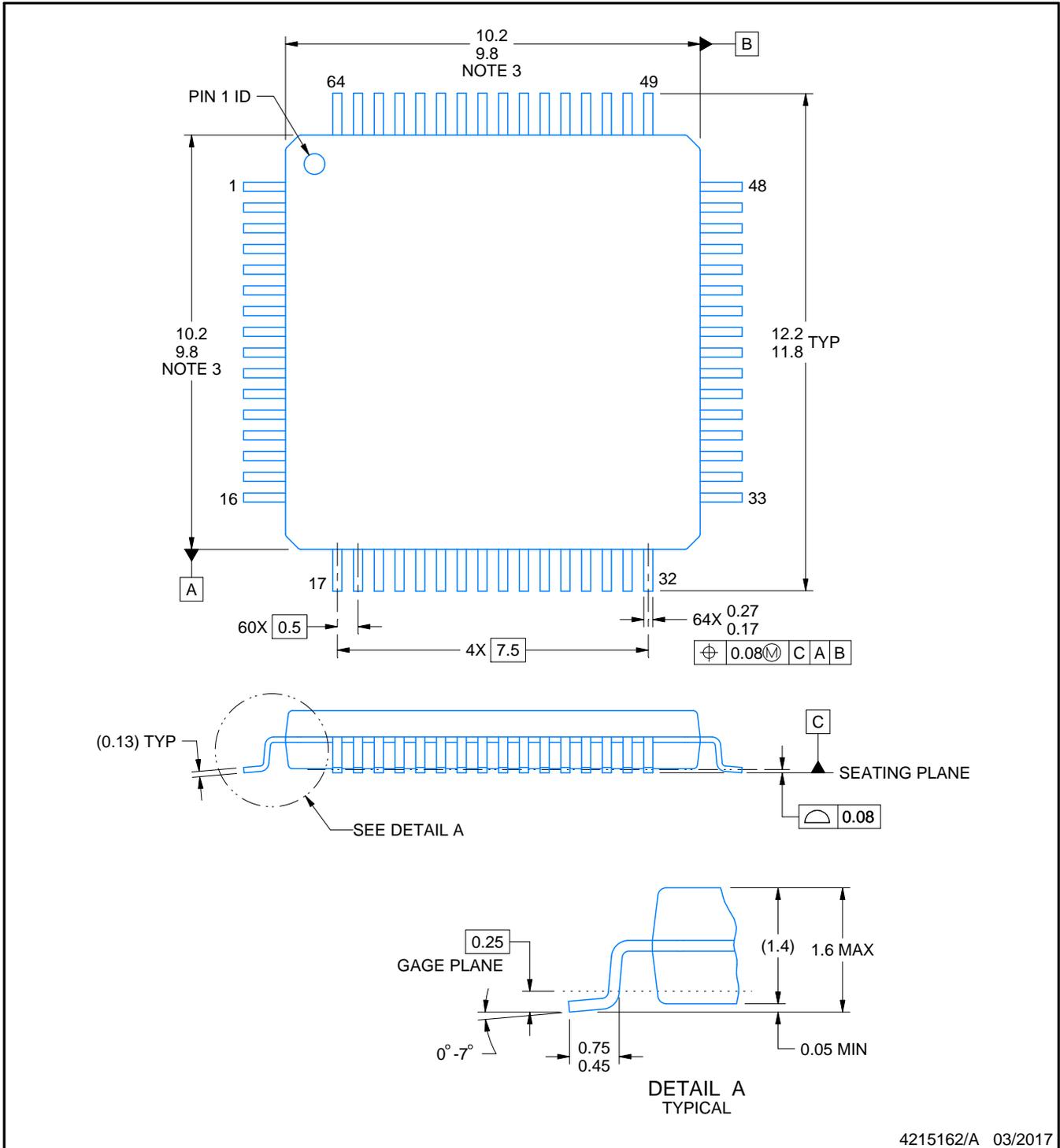
PM0064A



PACKAGE OUTLINE

LQFP - 1.6 mm max height

PLASTIC QUAD FLATPACK



4215162/A 03/2017

NOTES:

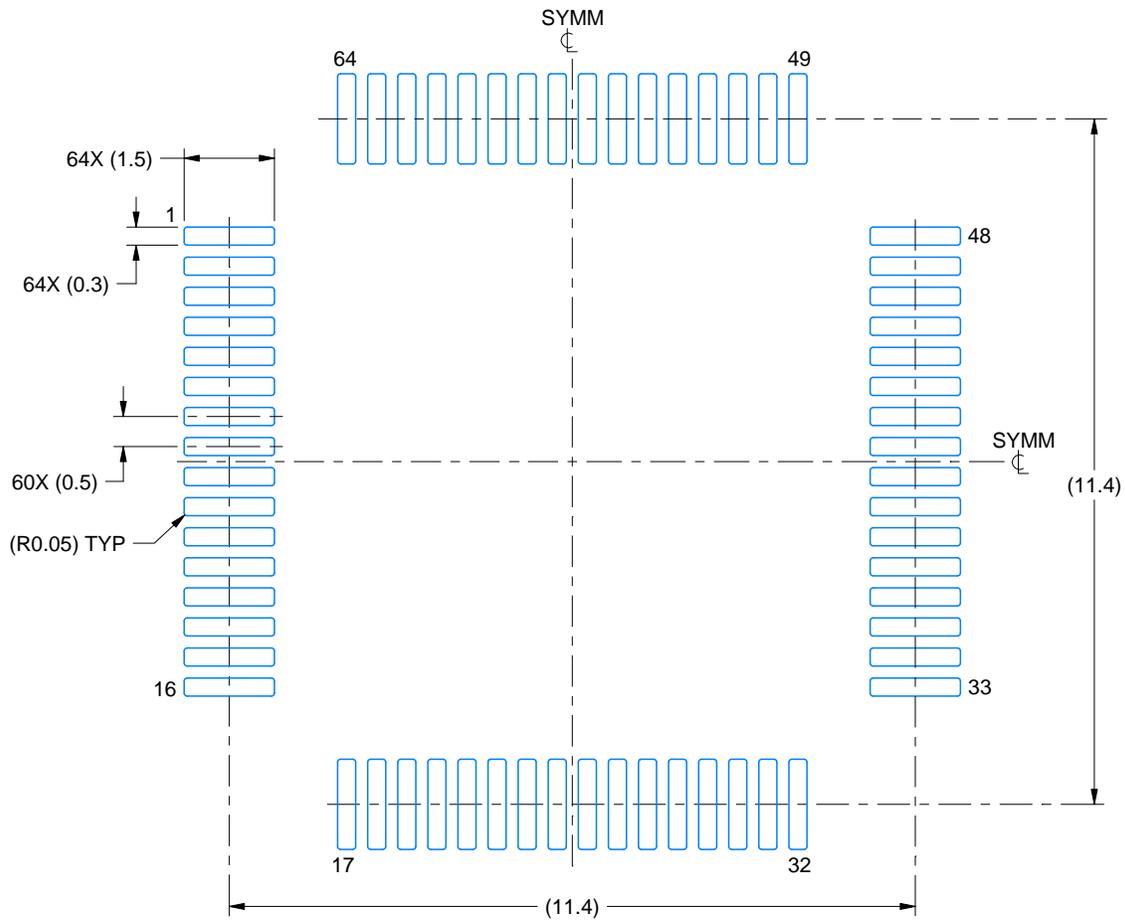
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. Reference JEDEC registration MS-026.

EXAMPLE BOARD LAYOUT

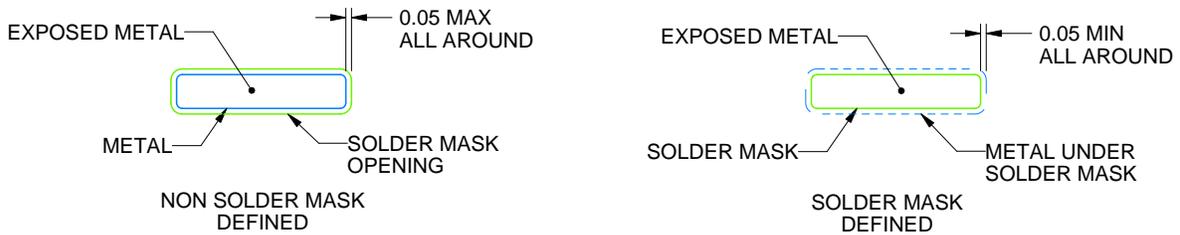
PM0064A

LQFP - 1.6 mm max height

PLASTIC QUAD FLATPACK



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:8X



SOLDER MASK DETAILS

4215162/A 03/2017

NOTES: (continued)

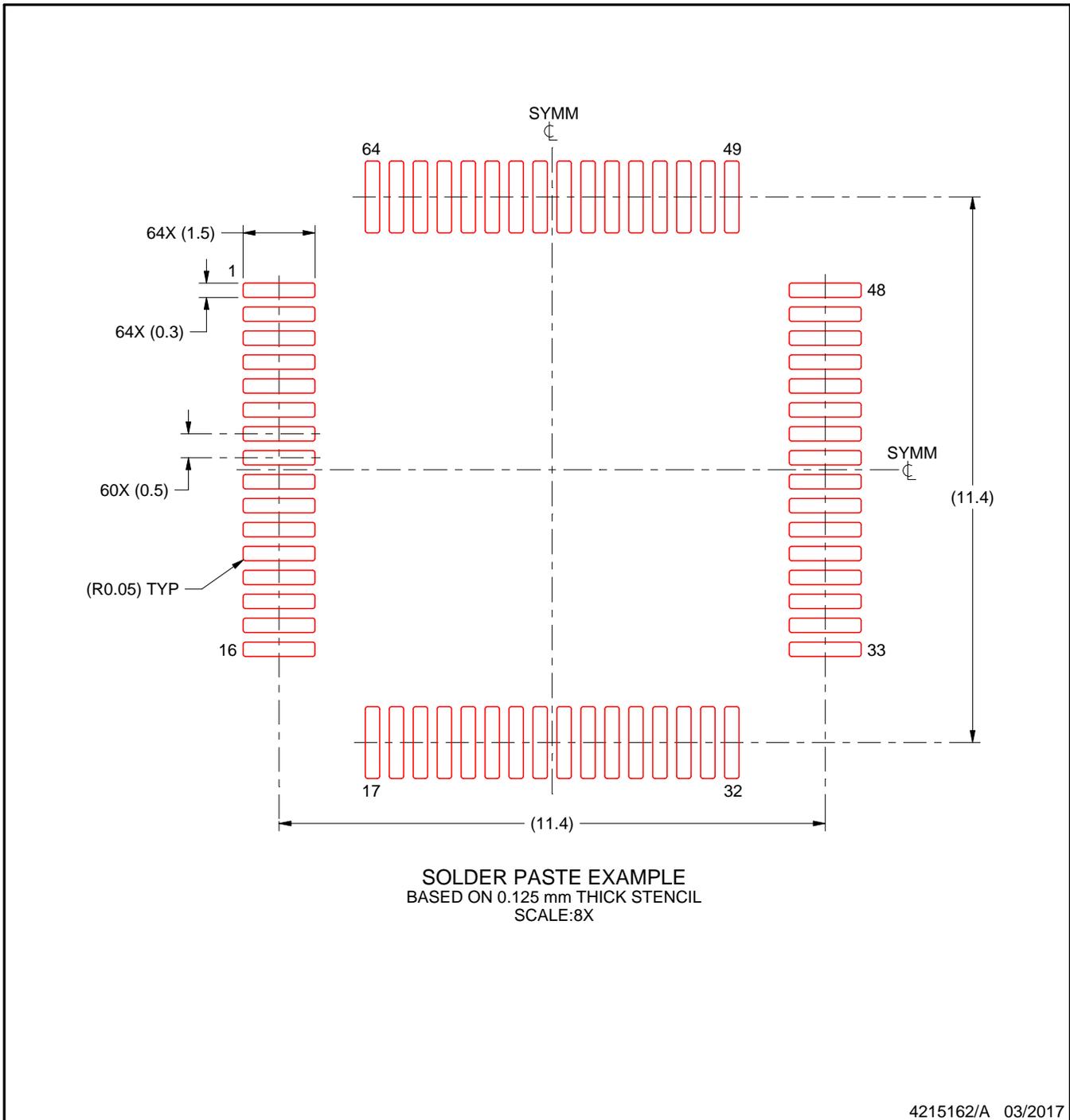
5. Publication IPC-7351 may have alternate designs.
6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
7. For more information, see Texas Instruments literature number SLMA004 (www.ti.com/lit/slma004).

EXAMPLE STENCIL DESIGN

PM0064A

LQFP - 1.6 mm max height

PLASTIC QUAD FLATPACK



NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

IMPORTANT NOTICE AND DISCLAIMER

TI PROVIDES TECHNICAL AND RELIABILITY DATA (INCLUDING DATA SHEETS), DESIGN RESOURCES (INCLUDING REFERENCE DESIGNS), APPLICATION OR OTHER DESIGN ADVICE, WEB TOOLS, SAFETY INFORMATION, AND OTHER RESOURCES "AS IS" AND WITH ALL FAULTS, AND DISCLAIMS ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS.

These resources are intended for skilled developers designing with TI products. You are solely responsible for (1) selecting the appropriate TI products for your application, (2) designing, validating and testing your application, and (3) ensuring your application meets applicable standards, and any other safety, security, regulatory or other requirements.

These resources are subject to change without notice. TI grants you permission to use these resources only for development of an application that uses the TI products described in the resource. Other reproduction and display of these resources is prohibited. No license is granted to any other TI intellectual property right or to any third party intellectual property right. TI disclaims responsibility for, and you will fully indemnify TI and its representatives against, any claims, damages, costs, losses, and liabilities arising out of your use of these resources.

TI's products are provided subject to [TI's Terms of Sale](#) or other applicable terms available either on [ti.com](https://www.ti.com) or provided in conjunction with such TI products. TI's provision of these resources does not expand or otherwise alter TI's applicable warranties or warranty disclaimers for TI products.

TI objects to and rejects any additional or different terms you may have proposed.

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265
Copyright © 2025, Texas Instruments Incorporated